

Spudercos

The Relentless Drive to Evolve

(as it should be)



Y2K

Dealer Catalog

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Welcome to the World of Spyderco®

This catalog explains Spyderco products, history and philosophies, as well as providing you and your crew with the knowledge to enhance product presentation.

Spyderco introduced its CLIPIT Worker model in 1981, marking the first in a series of Spyderco designs with original features that have since become industry standards worldwide. This model was the first production knife to feature the clothing clip, the Spyderco Trademark Round Hole (the hole allows for one-hand opening), and right- and left-hand versions. The revolution continued in 1982 with Spyderco's second production knife, the CLIPIT Mariner, the world's first successful *serrated* folding knife.

After more than twenty years in business, Spyderco still develops high-quality functional tools based on these original innovations. In fact, we not only research and develop *new* cutlery items, we continuously work to improve *existing* designs for our diverse markets. The Spyderco business team operates for the betterment of everyone in the business chain, including vendors, custom collaborators, dealers, end-line users, crew members, and owners. Above all, our company philosophy is to extend our best effort to conduct business in an honest, fair and proper manner.

Spyderco realizes that good fortune must be shared to be effective. With that in mind, we look forward to a long-lasting relationship with you and your company. Thank You.

The Spyderco Crew

"Quality is the Product of a Good Attitude"™

Code Key

Example: C10SBK

C = CLIPIT, 10 = Model Number, S = SpyderEdge, BK = Black

BRAND/MAKER C = CLIPIT, GS / TA = G. Sakai, K = Pro Culinare

EDGE CONFIGURATION .. P = PlainEdge, S = SpyderEdge, PS = PlainEdge/SpyderEdge Combination

HANDLE COLOR BK = Black, BL = Blue, PN = Pink OR = Orange, RD = Red, YL = Yellow, GY = Grey

HANDLE MATERIAL G = G-10, S = Stainless Steel, BM = Black Micarta, CF = Carbon Fiber,
FRN = Fiberglass Reinforced Nylon

CERAMICS F = Fine Grit (White), M = Medium Grit (Gray), UF = Ultra-Fine Grit (White),
1 = Single Stone

MISCELLANEOUS BT = Thumb Stud, CP = Clam Pack, E = Exotic Steel, FB = Fixed Blade,
L = Left-Handed Model, PRCA = PRCA Version



= Tip-Up Carry



= Tip-Down Carry

The following marks are recognized trademarks of Spyderco, Inc.: Advnt, Black Hawk, Calypso, Calypso Jr., Catchman, Civilian, Clip-Kit, CLIPIT, CoPilot, Cricket, Delica, Delica II, Double Stuff, Dragonfly, Dyad, Dyad Jr., Edge-U-Cation, Endura, Endura II, Evolution Edition, Executive, Galley "V", Harpy, Hummingbird, Hunter, LadyBug, LadyBug II, LBK, Mariner, Merlin, Military Model, Mini Dyad, Mini Mariner, Mini Probe, Native II, Navigator, Pegasus, PlainEdge, Police Model, Pre-Diver, Probe, Pro Culinare, ProFile, Pro-Grip, Pro-Venator, "Q", Remote Release, Renegade, Rescue, Rescue Jr., Rookie, SecureLock, SecurLok, Snap-It, Solo, Speed Sleeves, SpringClip, SpringLock, Spur, Spyderco Trademark Round Hole, SpyderEdge, Spyderkey, SpydeRench, Standard, Starmate, Tri-Angle Sharpmaker, Volcano Grip, & Worker. The following slogans are recognized trademarks of Spyderco, Inc.: "First We Made Things Sharp... Then We Made Sharp Things", "High Performance Matter Separators", "Integrity is Being Good Even if No One is Watching", "Quality is the Product of a Good Attitude", & "Those Who Know Carry Spyderco". The following marks, designs and slogans are registered trademarks of Spyderco, Inc.: G. Sakai, Native, Spyderco, Spyder Bug Design, Round Hole Design, and "All God's Critters Have Knives". Spyderco, Inc. products are covered by one or more of the following patents: D333081, D333251, D337253, D344006, D349837, D353988, D379294, D381060, D382189, D382459, D386664, D387966, D388150, D389389, D389718, D391465, D401129, D402177, D402178, D402524, D403567, D404990, D406038, D411431, D411790, DE3041584A1, DE3834295A1, GB2084058, JAP999819, JAP999820, JAP2661729, T92628, 1130567, 4070011, 4231194, 4347665, 4640058, 4776094, 5379492, 5580019, 5615484, 5628117, 5689890, 5704129, 5799400, 5884467 & 5920935. Other U.S. and foreign patents pending.

Blak-Ti, Cordura, CPM, Crucible, Kevlar, KRATON, Kydex, Linerlock, Micarta, Santoprene, TUFRAM, & 440V are registered trademarks of their respective holders.

Michael Walker is the inventor of the ball bearing detent that is used to keep the blade in a Linerlock closed. H. McBurnette and Al Mar are credited with the positive front lock design. The SecurLok is a Frank Centofante design.

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Across the Years...

- 1978** Sharpeners
- 1981** Kitchen Sharps, C01 Worker
- 1982** C02 Mariner
- 1983** C03 Hunter, C04 Executive
- 1984** C05 Standard, C07 Police Model
- 1987** C08 Harpy, C09 CoPilot
- 1988** 2001 Pre-Diver, 2002 Probe
- 1989** 3001 Mini Mariner, 3002 Spyderkey (Hummingbird), C07A Police Model (Aluminum), Embellishing by Yellow Horse on C03, C07 & C09, Embellishing by Santa Fe Stone Works on C01, C04, C07 & C09
- 1990** C10 Endura, C11 Delica, C15 Bob Terzuola (Aluminum), C14 Rescue, LBK LadyBug, 2003 Mini Probe, C12 Civilian
- 1991** C13 Pro-Hunter (Pro-Venator), C16 Wayne Goddard, SO01 Solo
- 1992** C07TI Police Model (Titanium), SO02 Solo, C01BK Worker (Blak-Ti), C07BK Police Model (Blak-Ti), C17 Catcherman, C18 Wayne Goddard Jr., Embellishing by G. Blanchard on C07 & C13
- 1993** C01COM Evolution Edition, C21 Merlin, C01ATU Worker (TUFRAM), C20 Baby Wayne Goddard, C07ATU Police Model (TUFRAM), C26 Snap-It, C19 Bob Terzuola Jr. (Aluminum), C24 Black Hawk (Aluminum)
- 1994** C09ATU CoPilot (TUFRAM), C28 Dragonfly, C22 Michael Walker, C29 Cricket, C27 Jess Horn, C25 Frank Centofante Jr. (Aluminum), C15G Bob Terzuola (G-10), C19G Bob Terzuola Jr. (G-10)
- 1995** C23G Renegade (G-10), C24G Black Hawk (G-10), C30 Remote Release, C32 Spur, C33 Pro-Grip, SO03 Solo (FRN), C03 Hunter (Modified), FB01 Bill Moran Featherweight, C34 Jess Horn II
- 1996** C28 Dragonfly (Modified), C35 "Q", C36 Military Model, C37 Michael Walker Lightweight, C42 Howard Viele, C43 Delica II, C61 Pegasus, KX01 Kitchen Experimental I, KX02 Kitchen Experimental II
- 1997** C38 Jess Horn Lightweight, C40 Jot Singh Khalsa, C25 Frank Centofante Jr.(Modified), C47 Endura II, C08G Harpy (G-10), C07G Police Model (G-10), C12G Civilian (G-10), C16BK Wayne Goddard Lightweight, C41 Native, C41 Native II, C29BK Cricket Lightweight, C62 Navigator, C05 Standard (G-10), C48 Tim Wegner, C49 Tim Wegner Jr., C52 Calypso Jr., C28 Dragonfly (Stainless Steel)
- 1998** C46 Bob Lum, C45 Rescue Jr., C45 Rescue Jr. (Stainless Steel), C39 Dyad Jr., C51 Rookie, LBKII Ladybug II, C10 Endura (Modified), C11 Delica (Modified), C14 Rescue (Modified), C14 Rescue (Stainless Steel), C54 Calypso, C53 Peter Herbst, C50 Frank Centofante, C36 Military (Modified)
- 1999** T01 SpydeRench, MN07 Mini Police Necklace, SC01 SpyderCard, C12SBK Matriarch, C12SGY Matriarch (Gray), C39 Dyad Jr. Lightweight, C41GPBL Blue G-10 Native, C52 Calypso Jr. Lightweight, C56 Zowada, C57, D'Alton Holder Toad, C67 "R", 204 Triangle Sharpmaker., Carbon Fiber Series (LadyBug, Cricket, Dragonfly, Dyad Lightweight), Concealex Moran Sheath



...with Spyderco

Anatomy of a Spyderco Knife*

Front Lock Folder

Clip Screws

Clothing Clip

Pin

Lanyard Rivet

Back Scale

Opening Hole

Lock

Lock Pivot Hole

Spring Holder
(Back Spacer)

Spine

Blade

Cam

Kick

Tang

Lock Spring

Hollow Grind

Blade Pivot Hole

Blade Pivot Pin

Front Scale

Lock Pivot Pin

Lanyard Hole

Alternate Attachment Folders

Shackle

Spring-Loaded
Barrel Release

Wichard-Style
Snap Shackle

Interframe

Washer
Spine
Opening Hole
Blade
Detent

Flat Grind

Blade Pivot Hole

Blade Pivot Pin

Washer

Spine
Detent

Tang

Washer

Front Scale

Scale Screws

Lanyard Hole

Linerlock Folder

Clip Screws

Clothing Clip

Blade Pivot Pin

Back Scale

Relief

Linerlock
(For Nested
Linerlock)

Detent
Ball

Stop Pin

Back Spacer

* Does not represent every Spyderco model.
For illustration purposes only: Spyderco's warranty
does not cover products which have been disassembled.

Steel Elements Information

- CARBON (C)**
1. Increases edge retention and raises tensile strength
 2. Increases hardness and improves resistance to wear and abrasion
- CHROMIUM (Cr)**
1. Increases hardness, tensile strength and toughness
 2. Provides resistance to wear and corrosion
- COBALT (Co)**
1. Increases strength and hardness and permits quenching in higher temperatures
 2. Intensifies the individual effects of other elements in more complex steels
- COPPER (Cu)**
1. Increases corrosion resistance
- MANGANESE (Mn)**
1. Increases hardenability, wear resistance and tensile strength
 2. De-oxidizes and de-gasifies to remove oxygen from molten metal
 3. In larger quantities, increases hardness and brittleness

- MOLYBDENUM (Mo)**
1. Increases strength, hardness, hardenability, and toughness
 2. Improves machinability and resistance to corrosion
- NICKEL (Ni)**
1. Adds strength and toughness
- PHOSPHOROUS (P)**
1. Improves strength, machinability and hardness
 2. Creates brittleness in high concentrations
- SILICON (Si)**
1. Increases strength
 2. De-oxidizes and de-gasifies to remove oxygen from molten metal
- SULPHUR (S)**
1. Improves machinability when used in minute quantities
- TUNGSTEN (W)**
1. Adds strength, toughness and improves hardenability
- VANADIUM (V)**
1. Increases strength, wear resistance and increases toughness

Steel Chart

STEEL	Carbon	Chromium	Cobalt	Copper	Manganese	Molybdenum	Nickel	Phosphorus	Silicon	Sulphur	Tungsten	Vanadium	HRC
O-1	0.85-1.00	0.40-0.60	-	-	1.00-1.40	-	0.30	-	0.50	-	-	0.30	57-62
W-1	0.70-1.50	0.15	-	-	0.10-0.40	0.10	0.20	-	0.10-0.40	-	0.50	0.10	57-64
A-2	0.95-1.05	4.75-5.50	-	-	1.00	0.90-1.40	0.30	-	0.50	-	-	0.15-0.50	57-62
D-2	1.40-1.60	11.00-13.00	-	-	0.60	0.70-1.20	0.30	-	0.60	-	-	1.10	57-61
M-2	0.95-1.05	3.75-4.50	-	-	0.15-0.40	4.75-6.50	0.30	-	0.20-0.45	-	5.00-6.75	2.25-2.75	60-65
W-2	0.85-1.50	0.15	-	-	0.10-0.40	0.10	0.20	-	0.10-0.40	-	0.15	0.15-0.35	57-64
L-6	0.65-0.75	0.60-1.20	-	-	0.25-0.80	0.50	1.25-2.00	-	0.50	-	-	0.20-0.30	57-62
1095	0.90-1.03	-	-	-	0.30-0.50	-	-	0.04	-	0.05	-	-	57-62
5160	0.56-0.64	0.70-0.90	-	-	0.75-1.00	-	-	0.035	0.15-0.30	-	-	-	57-60
E52100	0.98-1.10	1.30-1.60	-	-	0.25-0.45	-	-	0.025	0.15-0.30	0.025	-	-	57-62
420	0.15	12.00-14.00	-	-	1.00	-	-	0.04	1.00	0.03	-	-	52-56
420 MODIFIED	0.40-0.50	12.00-14.00	-	-	0.80	0.60	-	0.05	1.00	0.02	-	0.18	54-56
425 MODIFIED	0.40-0.54	13.50-15.00	-	-	0.50	0.60-1.00	-	0.035	0.80	0.03	-	0.10	56-60
440A	0.65-0.75	16.00-18.00	-	-	1.00	0.75	-	0.04	1.00	0.03	-	-	55-57
440B	0.75-0.95	16.00-18.00	-	-	1.00	0.75	-	0.04	1.00	0.03	-	-	57-59
440C	0.95-1.20	16.00-18.00	-	-	1.00	0.75	-	0.04	1.00	0.03	-	-	58-60
440XH	1.60	16.00	-	-	0.50	0.80	0.35	-	0.40	-	-	0.45	58-62
AUS-6	0.55-0.65	13.00-14.50	-	-	1.00	-	0.49	0.04	1.00	0.03	-	0.10-0.25	57-58
AUS-8	0.70-0.75	13.00-14.50	-	-	0.50	0.10-0.30	0.49	0.04	1.00	0.03	-	0.10-0.26	58-59
AUS-10	0.95-1.10	13.00-14.50	-	-	0.50	0.10-0.31	0.49	0.04	1.00	0.03	-	0.10-0.27	59-60
GIN-1*	0.90	15.50	-	-	0.60	0.30	-	0.02	0.37	0.03	-	-	58-60
ATS-34	1.05	14.00	-	-	0.40	4.00	-	0.03	0.35	0.02	-	-	59-61
154CM	1.05	14.00	-	-	0.50	4.00	-	-	0.30	-	-	-	59-61
ATS-55	1.00	14.00	0.40	0.20	0.50	0.60	-	-	0.40	-	-	-	60-62
VG-10	0.95-1.05	14.50-15.50	1.30-1.50	-	0.50	0.90-1.20	-	0.03	0.60	-	-	0.10-0.30	60-62
BG-42	1.15	14.50	-	-	0.50	4.00	-	-	0.30	-	-	1.20	61-63
MBS-26	0.85-1.00	13.00-15.00	-	-	0.30-0.60	0.15-0.25	-	0.04	0.65	0.01	-	-	57-59
MRS-30	1.12	14.00	-	-	0.50	0.60	-	-	1.00	-	-	0.25	59-61
CPM(T) 440V**	2.15	17.00	-	-	0.40	0.40	-	-	0.40	-	-	5.50	55-57
CPM 420V**	2.30	14.00	-	-	-	1.00	-	-	-	-	-	9.00	56-58
CPM 10V**	2.45	5.25	-	-	0.50	1.30	-	-	0.90	0.07	-	9.75	56-58
CPM 3V**	0.80	7.50	-	-	-	1.30	-	-	-	-	-	2.75	58-60
SANDVIK 120C	-	14.00-14.50	-	-	0.35	-	-	-	0.35	-	-	-	54-56
HITACHI SHIROGAMI 1	1.30	-	-	-	0.20	-	-	0.025	0.10	0.04	-	-	63-64
CRB-7	1.10	14.00	-	-	0.40	2.00	-	-	0.30	-	-	1.00	59-61
MVS-8	0.85	14.00	-	-	0.50	2.50	-	-	0.50	-	-	0.15	57-61
VASCOWEAR	1.12	7.75	-	-	0.30	1.60	-	-	1.20	-	1.10	2.40	59-61

*GIN-1 (Gingami 1) is the accurate manufacturer's reference name for this steel. GIN-1 is also known as G-2.

**The process used to manufacture particle metallurgy permits unusually high carbon and vanadium content.

Materials Descriptions

ABS is black thermosetting with high impact strength.

CARBON FIBER is a woven composite of graphite fibers in an epoxy resin and provides a light weight, high strength material.

CONCEALEX is a new advanced generation of thermoplastic, resistant to most chemicals, oils and solvents and is absolutely waterproof.

CORDURA is a strong woven nylon fabric used for sheaths.

G-10 is an epoxy-filled woven "E" glass composite reinforced with glass fiber that provides exceptional strength and resistance to fractures in extreme temperatures.

KRATON is a black thermoplastic rubber polymer used as a flexible inlay to enhance grip.

MICARTA is a composite of linen or paper fabric in an epoxy resin that provides light weight, durability and visual appeal.

SERMOLLAN is a durable rubberized plastic used for secure grip.

TITANIUM is a non-ferrous metal used for its high tensile strength, light weight and corrosion resistance.

Steel Production and Properties

The following provides a very brief overview of steel treatment and properties:

By definition, steel is a combination of iron and no more than 2% carbon. Steel is alloyed with various other elements that combine to produce special properties. Once a particular **alloy₁** combination (or steel type) is selected, specific procedures are used to maximize the unique qualities required for that steel to perform. Generally speaking, the process for converting a steel alloy into a premium knife steel is **heat treating₂**.

Heat treatment is the most important stage in the evolution of an alloy into a performance knife steel. The first step in the heat treatment process is to reach a **critical temperature₃**. This temperature is held for a specific amount of time (depending on the steel being hardened) and causes the steel to become **austenitized₄**. Heat treatment is one of many factors that determines the **grain size₅** of the steel (a fine grain structure is more desirable for knife blades because it improves edge retention and enhances blade finish).

Next, the steel is **quenched₆** to achieve its maximum level of **hardness₇**. At this point, the steel is too hard and brittle for practical use and thus **tempering₈** is of key importance in bringing the steel to its ideal hardness level (different knife steels perform best at different levels of hardness). Tempering also increases wear resistance and **toughness₉** properties. When tempering, it is important to understand the interaction between hardness and toughness. An increase in hardness is usually accompanied by an increase in **yield strength₁₀** and **tensile strength₁₁** and a decrease in **Impact Strength₁₂** and **ductility₁₃**. An increase in toughness is usually accompanied by the opposite effect (i.e. an increase in toughness and ductility and a decrease in yield strength and tensile strength). Therefore, high-impact knives such as swords or machetes would benefit from a softer blade (to avoid blade breakage), while low-impact knives such as pocket knives may benefit from a harder blade (to improve wear resistance). Once tempering is complete, the final hardness of the steel can be determined using a **Rockwell Test₁₄**.

For more detailed information on the above processes and properties, we recommend the following references that were used to compile this information: *Metallurgy Fundamentals* by D. A. Brandt (published by Goodheart-Willcox) and *Heat Treating Guide* by P. M. Unterweiser (published by ASM).

1. Alloy - a material that is dissolved in another metal in a solid solution; a material that results when two or more elements combine in a solid solution. **2. Heat Treating** - heating and cooling metal to prescribed temperature and the limits for the purpose of changing the properties and behavior of the metal. **3. Critical Temperature** - the temperature at which steel changes its structure to austenite in preparation for hardening. **4. Austenitized** - the basic steel structure state in which an alloying is uniformly dissolved into iron. **5. Grain Size** - the physical size of the austenite grains during austenizing. The actual size can vary due to thermal, time and forging considerations. **6. Quenched** - rapidly cooled from the critical temperature using water, oil, air, or other means. **7. Hardness** - the resistance of a steel to deformation or penetration analogous to strength. **8. Tempering** - reheating to a lower temperature after quenching for the purpose of slightly softening the steel, precipitating carbides, stress relieving. **9. Toughness** - the ability of a material to resist shock or impact. **10. Yield Strength** - the point at which a steel becomes permanently deformed; the point at which the linear relationship of stress to strain changes on a Stress/Strain curve. **11. Tensile Strength** - indicated by the force at which a material breaks due to stretching. **12. Impact Strength** - the ability of a material to resist cracking due to a sudden force. **13. Ductility** - the tendency of a material to stretch or plastically deform appreciably before fracturing. **14. Rockwell Test** - a measurement of steel hardness based on the depth of penetration of a small diamond cone pressed into the steel under a constant load.

Care and Warranty Edge-U-Cation

Authentic Spyderco products - the results of our best efforts - are fine-tuned from design to materials and craftsmanship. When properly maintained, these high performance tools make a worthy investment. Following the guidelines below will help ensure that your knife will take care of you when you need it most.

CARE

ALWAYS KEEP YOUR KNIFE CLEAN AND OILED. Creating a steel that will cut well over a long period of time without rusting is a very unique challenge. A knife without a sharp edge has little value, and thus our high-carbon stainless steel blades are chosen foremost for spirited cutting performance and excellent edge retention. Although the premium steels we use are stainless, they can rust if not cared for properly (rust is rarely the result of a manufacturing defect). The carbon in the steel reduces some resistance to corrosion as well as providing a wear resistant cutting edge. When high performance steel is to be used in a salt water environment or around moisture in general, special care must be taken to avoid corrosion. If surface rust appears, buff the steel with a metal-polishing compound before the steel becomes pitted. Rinse salt water away with fresh water, dry your knife completely and apply a light coat of oil or silicone to all steel parts as soon as possible. To ensure safe operation, clean both the well of the lock and the inside of the handle often using a toothpick and hot water with a mild liquid detergent. Rinse and thoroughly dry the knife, then coat all steel components with an oil or silicone lubricant. A couple of extra drops at the locking and pivot points (where the blade meets the handle) will ensure smooth action.

ALWAYS KEEP YOUR KNIFE SHARP. The longer a knife goes without edge maintenance, the more difficult resharpener becomes. In addition, a sharp knife cuts with less effort and is much safer. You can easily maintain your factory edge (plain or serrated) at home using Spyderco's Tri-Angle Sharpener or ProFile set, or you may return your knife to Spyderco for complimentary sharpening. If Spyderco determines that your edge is damaged beyond reasonable repair, you will be contacted by a Customer Service Representative.

FAIR, HONEST & PROPER WARRANTY

Spyderco is a unique and innovative company and we rarely follow the lead of others. Our warranty policy is also unlike that of most manufacturers. We are committed to sharing honest information and solutions with you, the end-line user of our products. We design and build knives that will normally last a lifetime or longer if they are used and cared for properly. As with any tool, you may use up their value prematurely or they may fail to perform if they are not used or cared for properly. Spyderco knives are designed as cutting tools - use of your knife for any purpose other than cutting is considered abuse. If a knife fails to function as it was designed, regardless of its age, we will examine its condition upon return, identify why it failed and respond in a fair, honest and proper manner. If we determine that a Spyderco knife has defects in manufacturing or materials, it is our responsibility to repair or replace that knife with the same model (or one of equal value). In the case of loss, or in the case of damage caused by abuse, misuse, accident, neglect, disassembly, or improper sharpening, a knife will not be covered by Spyderco's warranty. (However, we will assess the problem to see if we can repair the knife and inform you what it will cost for the repair.) If we are unable to improve the condition of the knife, we will return it to you with a recommendation that it be retired from use.

Please direct all inquiries regarding warranties to our mailing address, toll free number, fax, email, or URL (see below). Packages directed to Spyderco should be sent UPS or registered mail (for tracking purposes) with a complete name, UPS-deliverable street address, daytime phone number, and a description of the concern. Outbound warranty shipments from Spyderco will be returned to the dealer or retail customer as directed, and will be prepaid as a service to our customers.

Spyderco, Inc.
Attn: Customer Service
20011 Golden Gate Canyon Rd.
Golden, Colorado 80403 U.S.A.

Phone: (800) 525-7770 or (303) 279-8383
Fax: (303) 278-2229 or (303) 277-1429
Email: custsvc@spyderco.com
URL: <http://www.spyderco.com>

Any dispute arising from or concerning this warranty shall be finally settled by binding arbitration to be held in Denver, Colorado. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

RELEASE, ASSUMPTION OF RISK, WAIVER OF LIABILITY AND INDEMNITY AGREEMENT: By purchasing any item produced by Spyderco, Inc., the buyer expressly warrants that he/she is in compliance with all applicable federal, state and local laws and regulations regarding the purchase, ownership and use of the item. The buyer expressly agrees to indemnify and hold harmless Spyderco, Inc. for all claims resulting directly or indirectly from the purchase, ownership or use of the item in violation of applicable federal, state and local laws or regulations.

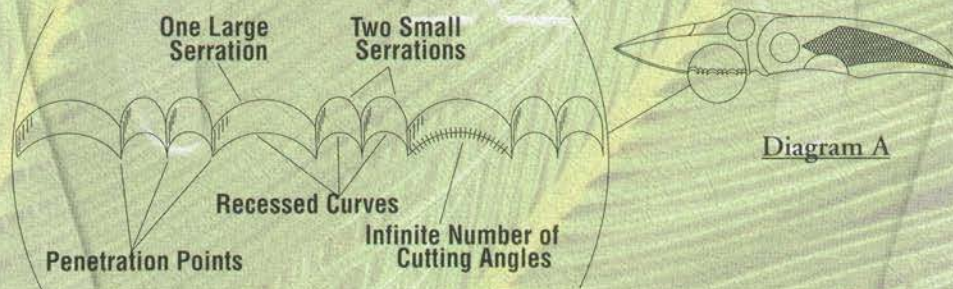


What's in a Spyderco Tool?

Genuine Spyderco products feature the word "Spyderco" and several other recognizable features.

SpyderEdge

Many people have asked why Spyderco manufactures SpyderEdge blades in addition to the more traditional straight (plain) edges. First of all, serrations improve cutting ability. The tips of the serrations provide single point penetration and at the same time, the center of effort rotates around each serration for an infinite number of cutting angles (Diagram A). Together, these actions permit a more efficient separation of the material being cut. Second, serrations increase the cutting edge length by up to 10%. A serration is a sharpened recessed curve along the edge of the blade, and therefore it has more linear cutting surface than a straight edge in the same space (Diagram B). Finally, serrations improve edge retention. The tips initiate the cut, easing the amount of force required by the recessed edges. These points actually help to protect the sharp inside curves that continue the cut, and thus the curves experience less wear over time.



Over the years, many variations of serrated edges have been produced. When properly sharpened, even plain edges exhibit vertical scratch patterns with "micro-serrations" that enable the edge to cut efficiently (Diagram C). Our signature SpyderEdge, also referred to as a two-step serration, incorporates a repeated pattern of one large and two small serrations (Diagram A). Our new multi-level SpyderEdge serrations (still with a two-step pattern) include not one but two levels of serrations for even greater edge retention. The tips on the first level protect the tips on the second level. These two sets of tips together protect the sharpened recessed curves. As the first level wears, the second level takes its place. Overall, the SpyderEdge provides what we have found to be the most efficient cutting performance in a serrated edge to date. Serrations work especially well for aggressive jobs such as cutting rope, seat belts, cardboard, rubber hose, and leather. When proper cutting technique is used, serrations can function equally well for fine-skilled tasks such as skinning, cutting paper and slicing (as with some foods). On the other hand, plain edges generally perform best for chores like wood carving, filleting and capping.



A common question regarding serrated blades is how to sharpen the serrations. Spyderco addressed this in 1978 with the introduction of its first cutlery product, the Tri-Angle Sharpener. The earliest effective sharpener for serrations, the Sharpener features high-alumina ceramic stones in a unique triangular shape. Still a top choice for maintaining serrated and plain edges alike, it provides an easy way for even an inexperienced user to hone an edge. The effectiveness of the Sharpener prompted Spyderco to design the first production folding knife to be offered with premium tempered steel serrations (the CLIPIT Mariner) in 1982. Spyderco continues to feature the SpyderEdge in its designs today. In fact, most manufacturers now produce their own serrations, driven by the demand for the SpyderEdge.

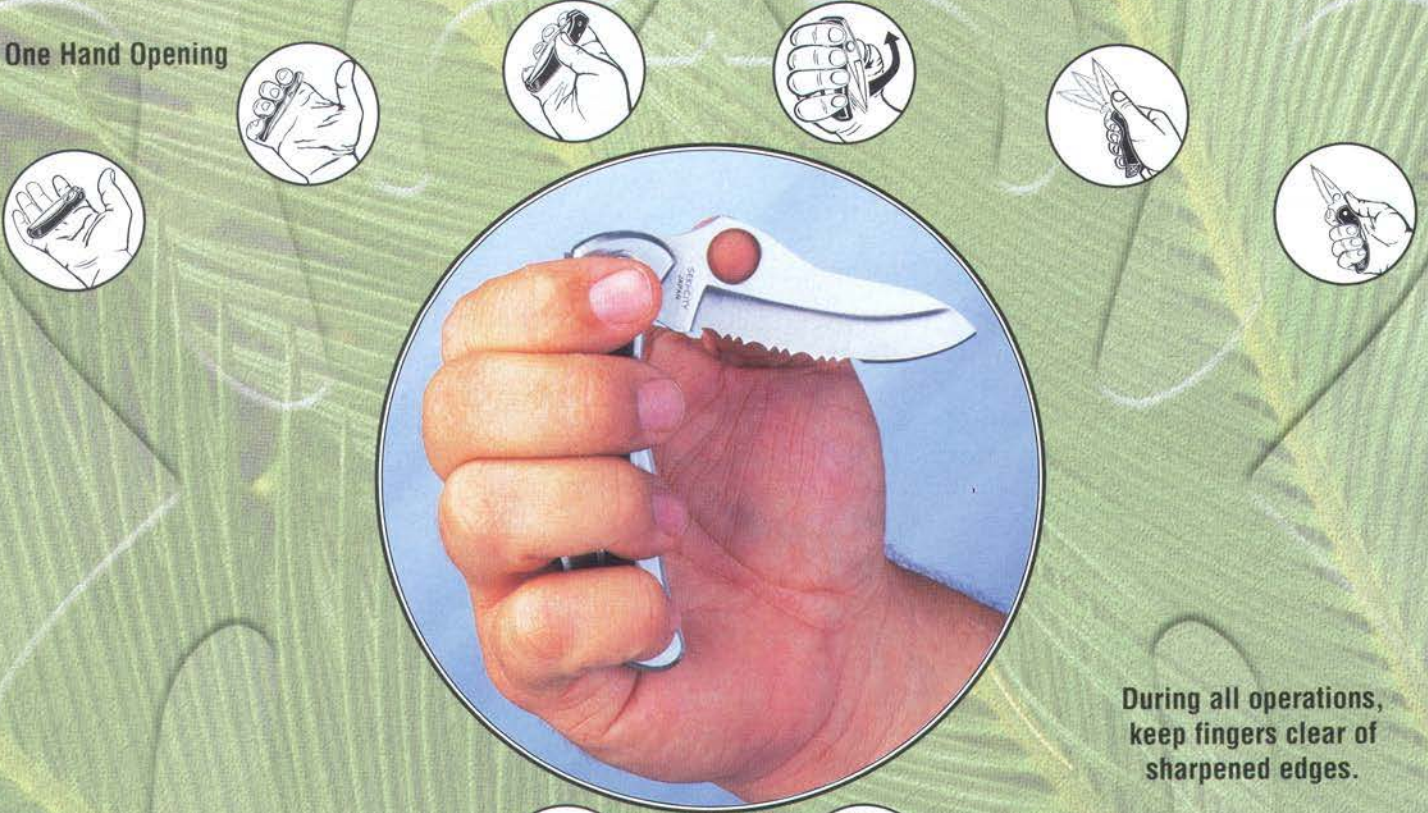


Spyderco Trademark Round Hole

The Spyderco Trademark Round Hole is a symbol of quality in the knife industry. Perhaps the most recognizable feature on a Spyderco folding knife, the hole facilitates **easy opening and closing of the knife with one hand**. Spyderco was the first knife company to include the round hole in its blade designs, and now other companies incorporate different hole shapes in their blades. The hole offers **convenient access and maximum control while opening**, as well as accommodating large, small and gloved hands.

The position of the hole in the blade allows for a **continuous opening motion** - the thumb rests against the hole at a comfortable distance from the palm to allow for easy rotation from the pivot point. **To open the knife using the hole**, place the knife in your open hand at the base of your fingers and grasp the clip side of the handle with the tips of your fingers. Rest the pad of your thumb in the hole, then gently and smoothly slide the blade away from the handle (see below). When a solid click is heard, the knife is locked in the open position (note that the blade should always be locked securely in the full open position before every use).

One Hand Opening



One Hand Closing

The hole may also be used for smooth one-hand closing. To close a folding knife that includes a front lock, simply turn the open knife in your hand so that your fingers are on the open side of the handle and your thumb rests on the lock release. Making sure that your index finger is located as high as possible on the handle, release the lock by pressing with your thumb - a gentle "flick" of the wrist may be necessary. The kick (the unsharpened portion at the base of the blade) will fall onto your index finger, protecting your hand from the cutting edge. Rotate the knife so that it is sitting at the base of your fingers with your fingertips on the clip side of the handle (the opening position). Place your thumb pad in the hole or on top of the blade spine and glide the blade safely to the closed position (see above). Slightly different closing procedures are used with other locking mechanisms, but all require the utmost care and caution.

The hole provides other advantages in addition to easy one-hand opening and closing. In many of our models, the hole forms a hump on the top of the blade that serves as a thumb rest for **increased control**. The hole may also be grasped between the thumb and forefinger to guide the blade during intricate cutting. Overall, the Spyderco Trademark Round Hole represents the excellence found in all Spyderco pocket cutlery.

Clip

Spyderco has been making CLIPIT folding knives since 1981 and was the first company to use the clothing clip as part of its knife designs. The clip, which is located on one side of the knife handle, allows for secure attachment of the knife to a pocket or other convenient location for easy access. The knife user no longer needs a sheath or holster, nor must he or she experience the “weighted-down” feel of a knife in the bottom of a pocket. If the CLIPIT is carried inside a pocket or purse, then, the clip may be used to hold money or other items. The clip also provides extra leverage when opening the knife with one hand - it is positioned to accommodate either right- or left-hand operation (or both on models with a reversible clip).



Diagram B

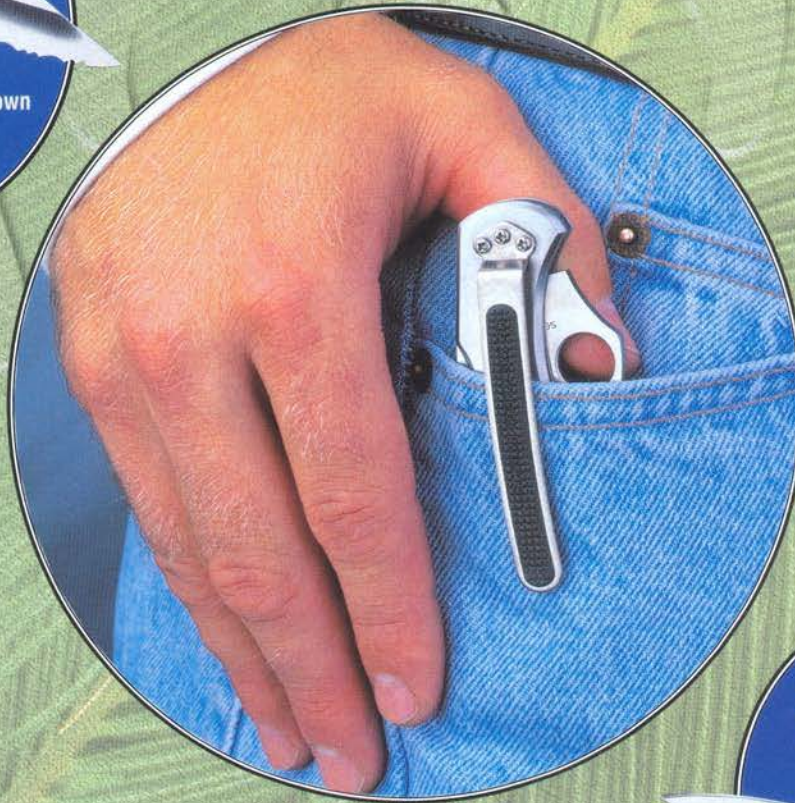


Diagram A

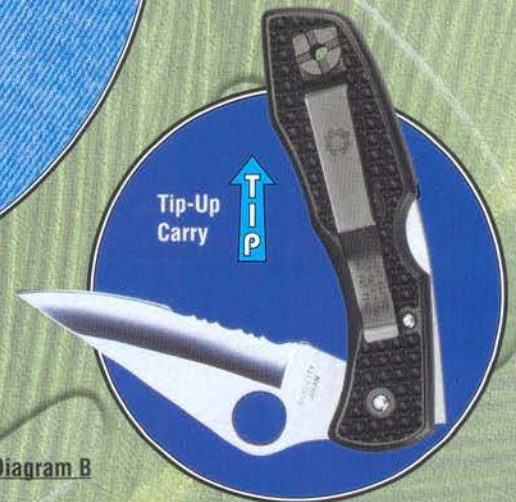


Diagram B

CLIPITs are designed to be carried such that the knife is on the inside of the pocket and the clip is on the outside (Diagram A). In this position, the knife is secure and protected and can be easily removed when needed. In addition, it sits flat along the inside of the pocket for comfortable carry regardless of knife size. Clip placement also determines whether the tip of the knife blade points up (tip up carry) or down (tip down carry). (Diagram B). Carry configuration is designated based on the needs of the user and the overall knife design. Each configuration requires a different accessing technique, though both work equally well. The clothing clip is now a popular folding knife feature industry-wide, and Spyderco alone makes a wide variety of clip styles.

Premium Materials Spyderco researches and selects materials to best suit the intended use(s) of the tool and the specific needs of the user. Our goal is to optimize strength, durability, wear resistance, and performance to achieve overall dependability.

First We Made Things Sharp... Sharpeners

Spyderco sharpening tools are made of "High Alumina Ceramic", a U.S.A. made material with the ability to cut any metal known to man. It is formed when alumina particles (synthetic sapphires) are mixed with a ceramic bonding agent. The mixture is shaped and kiln-fired at temperatures in excess of 3000°F for up to three days.

Spyderco ceramics come in three grits - medium, fine and ultra-fine - none of which require lubricants such as oil or water for use. Each grit serves a different purpose in the sharpening process. The medium grit stone produces a good working edge by efficiently removing steel and reshaping the bevel of a dull cutting tool. The fine grit stone then tightens the scratch pattern, creating a razor-sharp edge. A polished and professionally finished edge is achieved with the ultra-fine grit stone. All of our stones are dishwasher and autoclave safe. In addition, steel particles can be removed from any of the stones using a powdered abrasive cleanser and a nylon scouring pad.

The fine and ultra-fine grit stones are "closed-celled" (the particles that make them up are very dense) and will show little or no wear over time. The medium grit stones are "open-celled" (particles are less dense) and will wear only slightly over time. Although ceramics are hard materials - measuring up to 9.22 in hardness on the Mohs Hardness Scale - they may still be chipped or broken if not handled with care. Please note that our ceramics are guaranteed against manufacturing defects only.



TRI-ANGLE SHARPMAKER 204MF

Spyderco's first cutlery product now provides even greater versatility to accommodate virtually any sharpening task. Still utilizing our classic triangular stones (two each of the fine and medium grit), the Tri-Angle Sharpmaker features a new durable polymer base with a lid and additional preset angles. The familiar 40° angle hones serrated and plain edges, while the added 30° angle is designed for thinner blades and back beveling. The 12.5° angle allows for scissors sharpening and a bench stone is created by inserting two ceramic stones in the slots on the underside of the base. When the stones are in the stored position in the base, they permit sharpening of items such as pinking shears. (Each stone also incorporates a groove for sharpening pointed objects - see diagram). Connect the lid to the now wider base for improved stability, or secure the base to a sturdy work surface. When sharpening knives, be sure the brass safety rods are in place and use a simple slicing motion. For self-contained storage or carry, fit the stones and rods snugly in the base and attach the lid. With an easy-to-follow instructional book and video, this U.S.A. made system enables even the inexperienced to attain professional sharpening results with ease.



BENCH STONES 302

Great for woodworkers, machinists and home hobbyists, these stones offer a traditional shape to effectively hone wider tools such as plane irons, chisels, and large blades. Using the medium grit stone first, then the fine grit, then the ultra-fine grit, these stones complement each other to create a razor-sharp edge. As with Spyderco's other ceramics, the stones in the 302 series require no water or oil for use. Each comes in a heavy-duty ABS box and can be used in or out of its box (the box has a lid and non-skid rubber disks on the bottom to prevent slipping during use).

302F

302M

302UF

Model #	Stone Size	Medium Grit	Fine Grit	Ultra-Fine Grit	Type of Case
302M	2" x 8" x 1/2"	•			ABS Box
302F	2" x 8" x 1/2"		•		ABS Box
302UF	2" x 8" x 1/2"			•	ABS Box
303M	1" x 5" x 1/8"	•			Leather
303F	1" x 5" x 1/8"		•		Leather
303MF	1" x 5" x 1/4"	•	•		Leather
305M	1 15/16" x 3 1/4" x 1/4"	•			Leather

POCKET STONES 303 & 305M

These pocket stones make great companions when on the go. The 303 (medium and fine grit) stones fulfill a variety of sharpening needs, and may be purchased either separately (303M and 303F) or bonded back-to-back with epoxy (Double Stuff 303MF). The 305M (medium grit) stone offers convenient sharpening performance for a multitude of blades and tools (including dental or other small tools). Spyderco's smallest ceramic stone, the 305M can be sterilized (as with our other stones). All four pocket stones come with a leather carrying case.

303M

303F

305MF

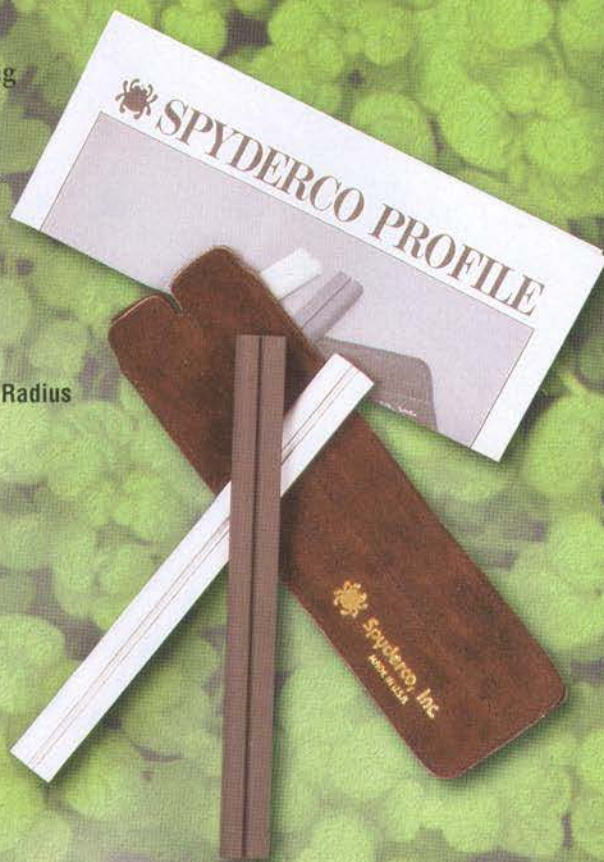
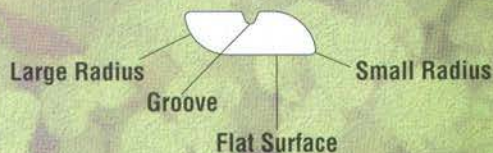
305M



ProFile 701

With the versatile stones in this set, an experienced user can sharpen everything from scissors to router bits and can even de-burr machined parts. Each stone (medium and fine grit) features a unique shape with a variety of surfaces: a flat surface and a large radius for plain edges; a small radius for serrations; and a groove for pointed objects (see diagram). This multi-purpose sharpening set comes with instructions and a soft leather protective pouch (the pouch provides an excellent base to stabilize the stone while using).

Model #	Stone Size	Medium Grit	Fine Grit	Type of Case
701MF	3/4" x 8" x 1/4"	•	•	Leather
701M	3/4" x 8" x 1/4"	•		Leather
701F	3/4" x 8" x 1/4"		•	Leather



Elliptical
("Cat's-Eye")



GALLEY "V" 600F

Originally designed for the professional kitchen, the Galley "V" allows even a novice to achieve a razor's edge. The fine grit stones in this set provide an elliptical ("cat's-eye") shape to hone both plain and serrated edges (see diagram). They sharpen at a fixed 15° angle for a 30° knife bevel and can be rotated to four different positions in the base for varied contact with the knife blade. Each stone measures 12" in length and can accommodate even large (14-16") blades. The base is designed to be bolted or clamped to a countertop (hardware not included).

Model #	Base	Brass Rods	Fine Grit	Medium Grit	Diamond Speed Slvs	Cordura Case	Instruction Manual
600F	•		•				Poster

CERAMIC FILES 400F

This set is ideal for gunsmith and jeweler applications, as well as other detailed sharpening tasks. It includes four shapes round, square, triangular, and slip (see diagram) and a leather pouch with four sections and a snap closure. Stones may also be purchased individually. As with our other fine grit ceramics, these stones will experience little or no wear over time.



Round



Square



Triangular



Slip

Model #	Stone Size	Medium Grit	Fine Grit	Type of Case
400F	5" x 1/4"		•	Leather



...Then We Made Sharp Things

INTRODUCING ...

T01 SPYDERENCH

Spyderco enters the multi-tool market with our T01 SpydeRench, a tool for the next millennium. The T01 SpydeRench includes a real Spyderco knife with a locking full-sized, one-hand open/close knife blade (440C premium stainless steel) and pocket clip, plus much more. Designed by an aerospace engineer in conjunction with Spyderco's research and development team, the T01 is made of investment-cast 17-4ph corrosion resistant stainless steel and features an adjustable wrench with an opening capacity of 9/16". On the opposite end, a two-setting slip joint plier fits comfortably in the hand due to the contoured casting. A set of four screwdriver bits tuck neatly inside, including a #2 and #3 Phillips head as well as a #1 and #2 flat head. The user friendly SpydeRench also accepts any standard sized bit from your hardware store, including Allen and Torx® wrenches. In addition the T01 includes an extended (long-length) bit with a flat head and Phillips-style head enabling access into tight places (ideal for "tunneled" electronic repairs). This extended bit doubles as a diamond-coated file featuring a concave, convex and flat filing surface. A unique pivot pin allows the tool to rotate into an extended position which locks open creating a full-sized easy grip screwdriver and adjustable wrench. By releasing the pivot, the screwdriver and knife portion of the tool can separate from the adjustable wrench allowing both tools to be used simultaneously. Available in a PlainEdge, SpyderEdge or combination configurations, it has a cutting edge length of 2 1/2" (64mm). Overall length of the SpydeRench is 4 1/2" (114mm) and it weighs just 7.92 ounces (200 grams). The SpydeRench is truly a revolutionary addition to the multi-tool industry.



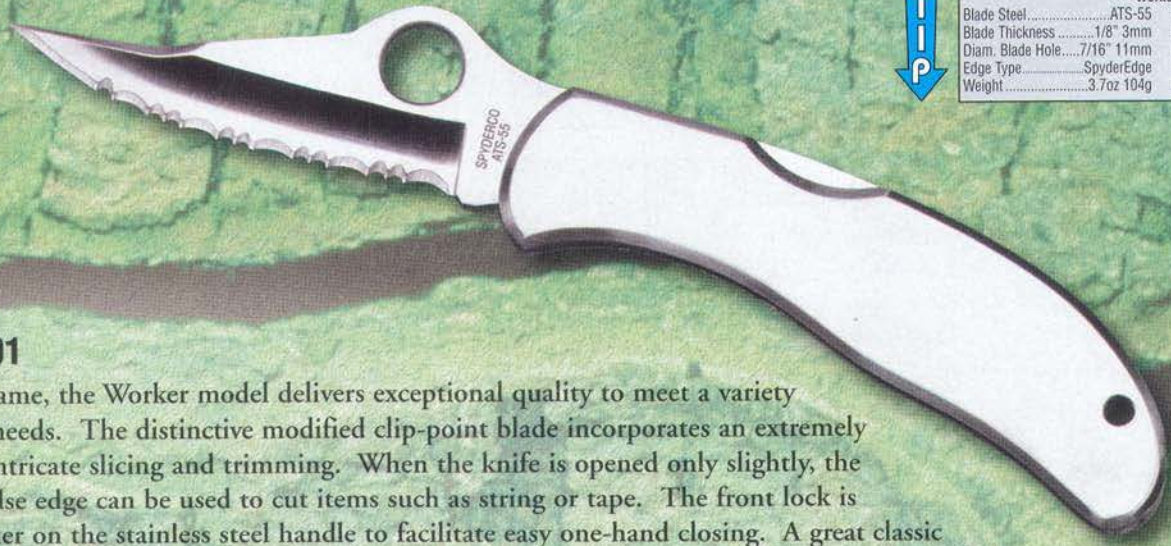
Police Model C07

Blade Steel.....	440-C	Length Blade.....	2 1/2" 63mm
Blade Thickness.....	7/8" 2.27mm	Length Closed.....	4 3/8" 112mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	2 1/4" 56mm
Edge Type.....	PlainEdge, SpyderEdge, 50/50	Length Overall.....	7 3/16" 180mm
Weight.....	7.5/8oz 217g	Hardness.....	Rc 59-61





Worker C01			
Blade Steel.....	ATS-55	Length Blade.....	2 3/4" 71mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	3 7/8" 99mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	2 1/2" 62mm
Edge Type.....	SpyderEdge	Length Overall.....	6 1/2" 167mm
Weight.....	3.7oz 104g	Hardness.....	Rc 59-61



WORKER C01

True to its name, the Worker model delivers exceptional quality to meet a variety of everyday needs. The distinctive modified clip-point blade incorporates an extremely fine tip for intricate slicing and trimming. When the knife is opened only slightly, the sharpened false edge can be used to cut items such as string or tape. The front lock is situated higher on the stainless steel handle to facilitate easy one-hand closing. A great classic style with a very low profile, the original CLIPIT continues to serve as a functional pocket tool.



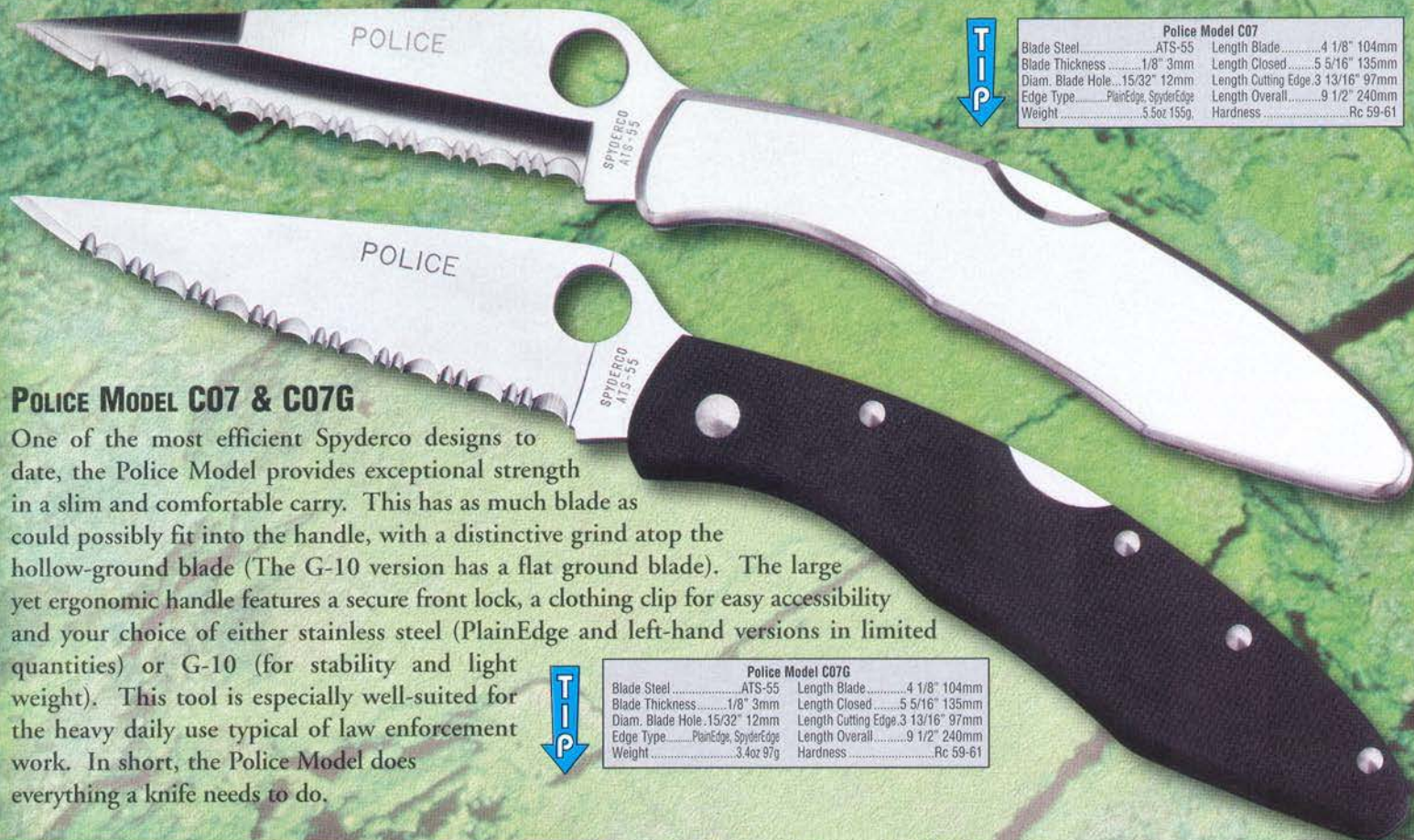
CoPILOT C09

A versatile traveler, the CoPilot was originally created to meet airline standards worldwide.* It is small yet has a full handle to support significant force behind the hollow-ground blade. A great gift, this knife can be easily embellished and engraved. This classic Spyderco design is perfect as a money clip or a suit knife, and also functions well as an everyday carry or a back-up skinner.

*For current regulations, contact airline before time of travel



CoPilot C09			
Blade Steel.....	ATS-55	Length Blade.....	2" 51mm
Blade Thickness.....	3/32" 2.5mm	Length Closed.....	3" 76mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	1 5/8" 42mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	5" 126mm
Weight.....	2.5oz 74g	Hardness.....	Rc 59-61



POLICE MODEL C07 & C07G

One of the most efficient Spyderco designs to date, the Police Model provides exceptional strength in a slim and comfortable carry. This has as much blade as could possibly fit into the handle, with a distinctive grind atop the hollow-ground blade (The G-10 version has a flat ground blade). The large yet ergonomic handle features a secure front lock, a clothing clip for easy accessibility and your choice of either stainless steel (PlainEdge and left-hand versions in limited quantities) or G-10 (for stability and light weight). This tool is especially well-suited for the heavy daily use typical of law enforcement work. In short, the Police Model does everything a knife needs to do.



Police Model C07G			
Blade Steel	ATS-55	Length Blade	4 1/8" 104mm
Blade Thickness	1/8" 3mm	Length Closed	5 5/16" 135mm
Diam. Blade Hole	15/32" 12mm	Length Cutting Edge	3 13/16" 97mm
Edge Type	PlainEdge, SpyderEdge	Length Overall	9 1/2" 240mm
Weight	3.4oz 97g	Hardness	Rc 59-61



MINI POLICE MODEL MN07S

Spyderco's new MN07S Mini Police Model necklace is a scaled down version of our classic Police Model. Just 1-13/16" (46mm) long when closed, it is in fact a working knife with SpyderEdge serrations and a positive top lock. The titanium handle is stamped with the Spyderco logo bug. Made with premium ATS-34 stainless steel, the 1-5/16" (33mm) blade is available in a SpyderEdge configuration only for maximum cutting power in a minute package. Attached to an attractive, highly buffed 22" sterling silver chain, the Mini Police Model necklace weighs just .4 oz (12 grams). The MN07S comes packaged in a plush velvet box ready for gift giving. The MN07 is currently being produced in limited quantities, please check with your Spyderco sales representative for availability.

Mini Police Necklace MN07S			
Blade Steel	ATS-34	Length Blade	1 5/16" 33mm
Blade Thickness	1/16" 1.5mm	Length Closed	1 13/16" 46mm
Diam. Blade Hole	5/32" 4mm	Length Cutting Edge	1 3/32" 30mm
Edge Type	SpyderEdge	Length Overall	3 1/8" 79mm
Weight	0.5oz 4g	Hardness	Rc 59-61

ROOKIE C51

The Rookie was developed for those who appreciate the style and design of the Police Model but prefer to carry a smaller knife. The hollow-ground blade promotes powerful cutting and features the Spyderco Trademark Round Hole (the hole allows for one-hand opening and closing). The ergonomic handle incorporates a metal clip for secure attachment and is available in stainless steel (excellent for heavy-duty work). A strong yet modest tool, the Rookie supplies remarkable efficiency for a variety of uses. No longer available when inventory depleted.

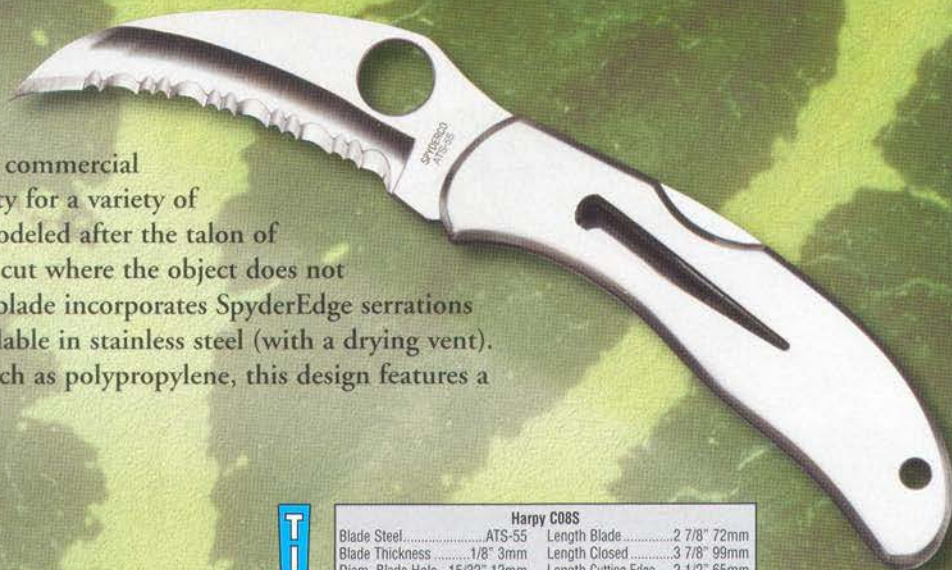


Rookie C51			
Blade Steel	ATS-55	Length Blade	3 1/8" 79mm
Blade Thickness	3/32" 2.5mm	Length Closed	3 3/4" 95mm
Diam. Blade Hole	15/32" 12mm	Length Cutting Edge	2 3/4" 69mm
Edge Type	PlainEdge, SpyderEdge	Length Overall	6 3/4" 172mm
Weight	3.3oz 94g	Hardness	Rc 59-61



HARPY C08S

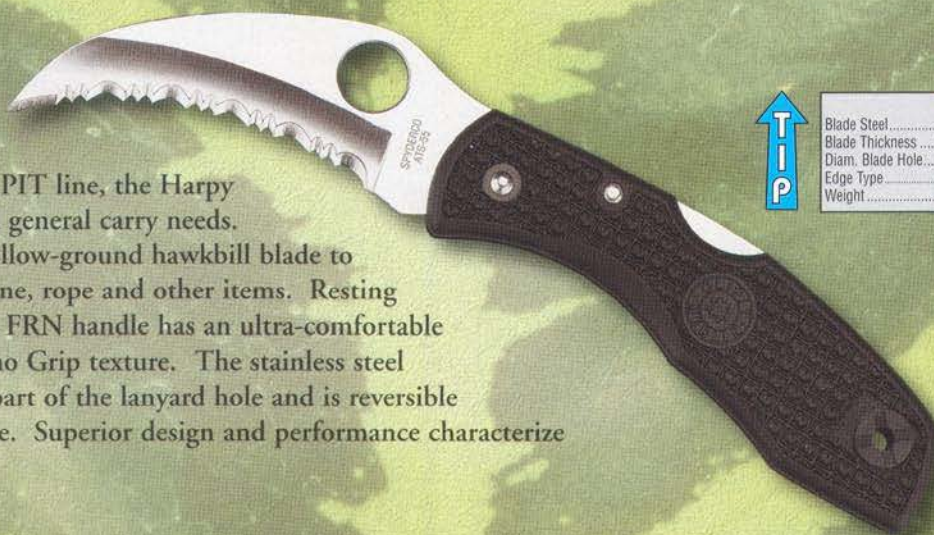
Originally designed to accommodate the needs of commercial fishermen, the Harpy offers superior cutting ability for a variety of applications. The impressive hawkbill blade is modeled after the talon of the Harpy eagle, allowing for a deliberate pulling cut where the object does not slip off the end of the edge. The hollow-ground blade incorporates SpyderEdge serrations and a thick spine for support. The handle is available in stainless steel (with a drying vent). Perfect for use on rope, netting, and synthetics such as polypropylene, this design features a secure front lock.



Harpy C08S			
Blade Steel.....	ATS-55	Length Blade.....	2 7/8" 72mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	3 7/8" 99mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 1/2" 65mm
Edge Type.....	SpyderEdge	Length Overall.....	6 1/2" 164mm
Weight.....	3.75oz 106g	Hardness.....	Rc 58-60

HARPY C08SBK

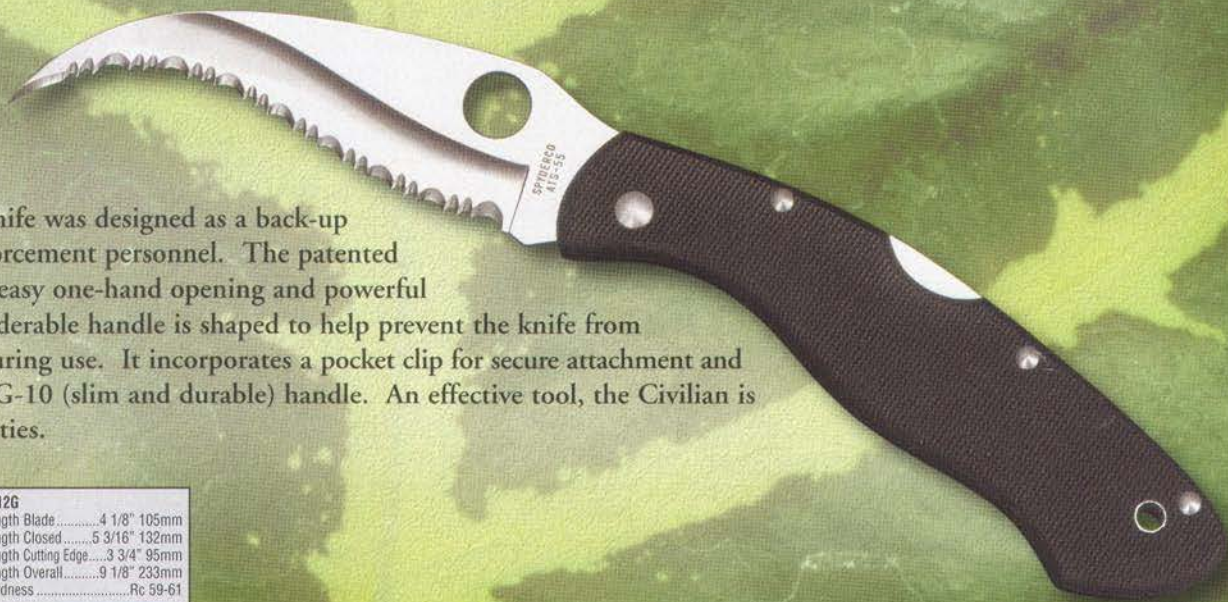
Reintroduced to the CLIPIT line, the Harpy satisfies both fishing and general carry needs. This model features a hollow-ground hawkbill blade to efficiently cut filament line, rope and other items. Resting securely in the hand, the FRN handle has an ultra-comfortable shape with a deep Volcano Grip texture. The stainless steel pocket clip is affixed as part of the lanyard hole and is reversible for right- or left-hand use. Superior design and performance characterize this lightweight tool.



Harpy C08SBK			
Blade Steel.....	ATS-55	Length Blade.....	2 7/8" 73mm
Blade Thickness.....	3/32" 2.5mm	Length Closed.....	4" 101mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 1/2" 62mm
Edge Type.....	SpyderEdge	Length Overall.....	6 5/8" 170mm
Weight.....	1.9oz 54g	Hardness.....	Rc 59-61

CIVILIAN C12G

This specialized folding knife was designed as a back-up defensive tool for law enforcement personnel. The patented reverse "S" blade features easy one-hand opening and powerful cutting ability. The considerable handle is shaped to help prevent the knife from pulling out of the hand during use. It incorporates a pocket clip for secure attachment and efficient access, and has a G-10 (slim and durable) handle. An effective tool, the Civilian is available in limited quantities.



Civilian C12G			
Blade Steel.....	ATS-55	Length Blade.....	4 1/8" 105mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	5 3/16" 132mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	3 3/4" 95mm
Edge Type.....	SpyderEdge	Length Overall.....	9 1/8" 233mm
Weight.....	4.5oz 126g	Hardness.....	Rc 59-61

Endura C10BK			
Blade Steel.....	ATS-55	Length Blade.....	3 3/4" 95mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4 7/8" 123mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	3 5/16" 83mm
Edge Type.....	PlainEdge, SpyderEdge, 50/50	Length Overall.....	8 11/16" 218mm
Weight.....	2.9oz 82g	Hardness.....	Rc 59-61



ENDURA C10BK & DELICA C11BK

Originally designed as lighter alternatives to the stainless steel CLIPITs, these durable full-sized folders now have a different and more highly effective form. The ergonomic handles are made of FRN and offer an ultra-slim profile for a comfortable fit in any hand. They feature a front lock and incorporate a more pronounced Volcano Grip pattern on both sides for enhanced control. A new black stainless steel pocket clip is reversible for left- or right-hand carry (connecting through but still retaining the lanyard hole), and the blade shape is ideal for everyday use. One of the first knife duos to offer alternative sizes for any cutting task, these cornerstone classics are among Spyderco's best sellers.

Delica C11BK			
Blade Steel.....	ATS-55	Length Blade.....	3" 77mm
Blade Thickness.....	3/32" 2.5mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 5/8" 68mm
Edge Type.....	PlainEdge, SpyderEdge, 50/50	Length Overall.....	7" 177mm
Weight.....	1.9oz 54g	Hardness.....	Rc 59-61



Endura II C10			
Blade Steel.....	AUS-6	Length Blade.....	3 3/4" 96mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4 3/4" 122mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	3 1/4" 89mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	8 1/2" 216mm
Weight.....	5.5oz 156g	Hardness.....	Rc 57-58

ENDURA II C10 & DELICA II C11

These diverse models combine the manageability of the original Delica and Endura with the solid heft of stainless steel. Both feature a modest mass and thin profile for comfortable carry in any pocket. The contoured handles allow for a secure hold and accommodate tip-up and tip-down clip attachment. The hollow-ground AUS-6 blades are honed to a razor edge, offer exceptional rust and stain resistance and incorporate the Spyderco Trademark Round Hole. With a balanced feel in most any hand, these rugged yet affordable tools provide two sizes for everyday use.



Delica II C11			
Blade Steel.....	AUS-6	Length Blade.....	2 7/8" 72mm
Blade Thickness.....	3/32" 2.5mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 1/2" 63mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	6 7/8" 173mm
Weight.....	4oz 110g	Hardness.....	Rc 57-68

PRO-GRIP C13

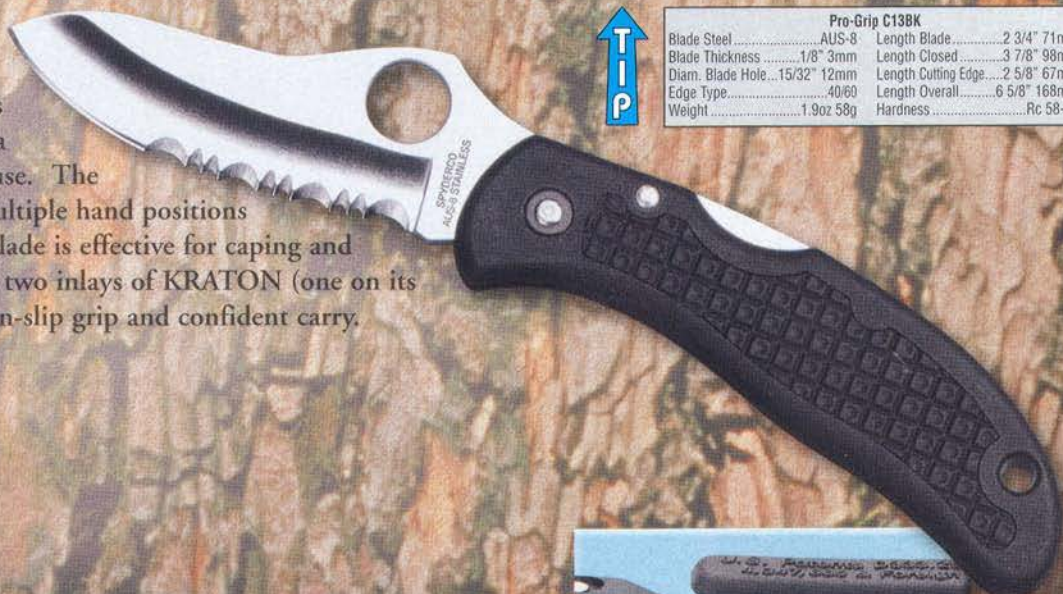
The Pro-Grip is an upgrade of an earlier Spyderco hunting model. The thick drop-point blade is ideal for skinning and caping. It also tackles daily chores and includes a combination edge for diverse cutting ability. The front of the stainless steel handle is inlaid with KRATON for non-slip grip. The clip (also stainless steel) is rubberized on both sides for extra secure purchase and carry. A sturdy piece, the Pro-Venator offers a comfortable size and shape to fit almost any hand.



Pro-Grip C13	
Blade Steel.....ATS-55	Length Blade.....2 3/4" 71mm
Blade Thickness.....1/8" 3mm	Length Closed.....3 7/8" 98mm
Diam. Blade Hole.....15/32" 12mm	Length Cutting Edge.....2 5/8" 67mm
Edge Type.....40/60	Length Overall.....6 5/8" 168mm
Weight.....4oz 112g	Hardness.....Rc 59-61

PRO-GRIP C13BK

Designed as the lightweight alternative of the Pro-Grip model, this high-performance field companion is a suitable size and weight for everyday use. The overall shape of this tool allows for multiple hand positions when cutting. The drop-point style blade is effective for caping and skinning, and the handle incorporates two inlays of KRATON (one on its front and one beneath the clip) for non-slip grip and confident carry.



Pro-Grip C13BK	
Blade Steel.....AUS-8	Length Blade.....2 3/4" 71mm
Blade Thickness.....1/8" 3mm	Length Closed.....3 7/8" 98mm
Diam. Blade Hole.....15/32" 12mm	Length Cutting Edge.....2 5/8" 67mm
Edge Type.....40/60	Length Overall.....6 5/8" 168mm
Weight.....1.9oz 58g	Hardness.....Rc 58-59



RESCUE C14BK/OR RESCUE Jr. C45BK/OR

Was originally developed to assist with emergency rescue efforts, though it is also very effective for marine and equestrian applications. The blade is patterned in a sheepfoot style to promote safe use in high-risk situations (such as when freeing an accident victim from a seat belt). The hollow-ground blade maintains a consistent thickness from heel to tip for strength, incorporating SpyderEdge serrations for extreme cutting power and the Spyderco Trademark Round Hole. The exceptionally tough handle further contributes to the functionality of this quick deployment design. It features a clip which is reversible for right/left carry and mounted as part of the lanyard hole.. Both the Rescue and the Rescue Jr. provide front and rear expansion at the index finger position - this allows for a more ergonomic hold and helps prevent forward or backward slipping while making the cut.

Both convenient sizes are available with black or high visibility orange handles.



Rescue C14	
Blade Steel.....	ATS-55
Blade Thickness.....	1/8" 3mm
Diam. Blade Hole.....	1/2" 13mm
Edge Type.....	SpyderEdge
Weight.....	2.4oz 67g
Length Blade.....	3 5/8" 93mm
Length Closed.....	4 5/8" 116mm
Length Cutting Edge.....	3 3/16" 81mm
Length Overall.....	8 3/16" 209mm
Hardness.....	Rc 59-61



Rescue Jr. C45	
Blade Steel.....	ATS-55
Blade Thickness.....	1/8" 3mm
Diam. Blade Hole.....	15/32" 12mm
Edge Type.....	SpyderEdge
Weight.....	2.1oz 60g
Length Blade.....	3 1/8" 79mm
Length Closed.....	4 1/8" 104mm
Length Cutting Edge.....	2 5/8" 67mm
Length Overall.....	7 1/8" 183mm
Hardness.....	Rc 59-61

CATCHERMAN C17

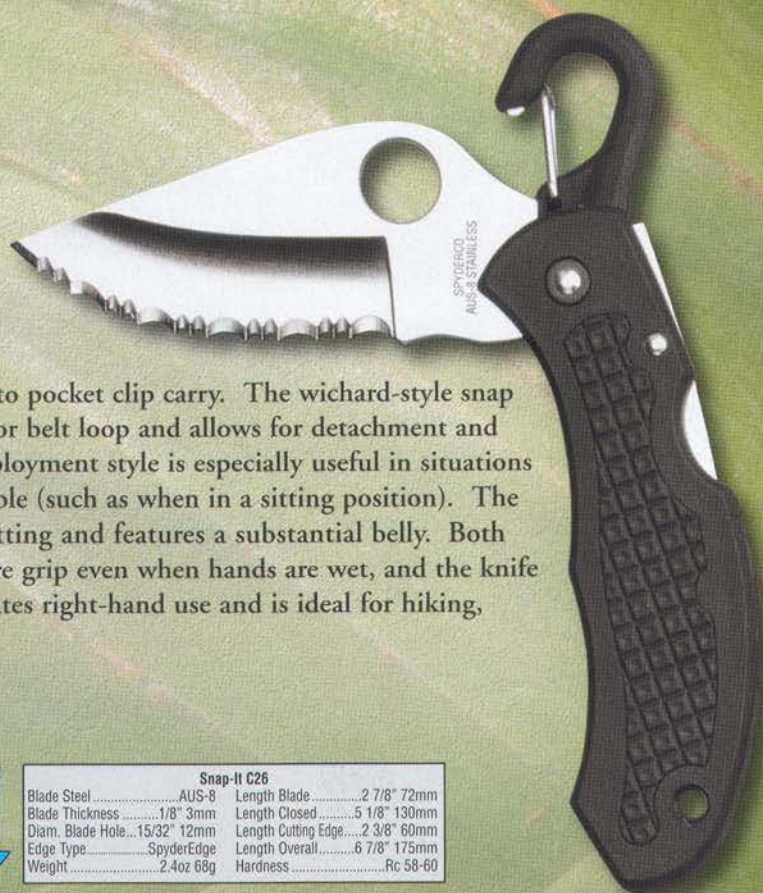
This folding filet knife was designed for portability and efficiency. The strong semi-stiff blade is thinned out to facilitate flexibility and smooth cutting. It features a small section of serrations near the handle for beginning and continuing tough cuts. The durable lightweight handle is formed of FRN and includes a lanyard hole through which a cord or floating device may be fastened. When cared for properly, this efficient tool provides a variety of benefits to fishermen.

Catcherman C17	
Blade Steel.....	AUS-8A
Blade Thickness.....	5/64" 2mm
Diam. Blade Hole.....	5/16" 11mm
Edge Type.....	75/25
Weight.....	2.8oz 80g
Length Blade.....	4 3/4" 121mm
Length Closed.....	5 7/8" 151mm
Length Cutting Edge.....	4 3/8" 110mm
Length Overall.....	10 7/16" 265mm
Hardness.....	Rc 58-60



SNAP-IT C26

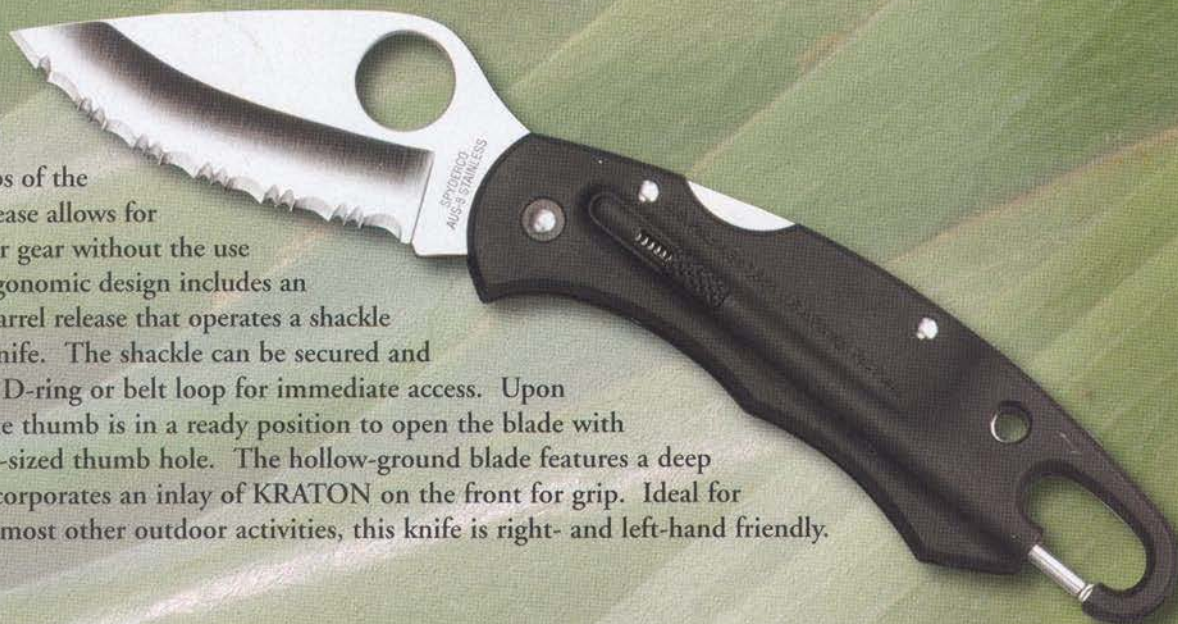
This highly effective design offers a viable alternative to pocket clip carry. The wichard-style snap shackle is large enough to fasten securely to a D-ring or belt loop and allows for detachment and one-hand opening in a single motion. This quick-deployment style is especially useful in situations when a conventional pocket clip would be less accessible (such as when in a sitting position). The hollow-ground blade clears the snap shackle when cutting and features a substantial belly. Both sides of the handle are inlaid with KRATON for secure grip even when hands are wet, and the knife includes a deep finger choil. The Snap-It accommodates right-hand use and is ideal for hiking, boating or virtually any other active situation.



Snap-It C26	
Blade Steel.....AUS-8	Length Blade.....2 7/8" 72mm
Blade Thickness.....1/8" 3mm	Length Closed.....5 1/8" 130mm
Diam. Blade Hole.....15/32" 12mm	Length Cutting Edge.....2 3/8" 60mm
Edge Type.....SpyderEdge	Length Overall.....6 7/8" 175mm
Weight.....2.4oz 68g	Hardness.....Rc 58-60

REMOTE RELEASE C30

Following in the footsteps of the Snap-It, the Remote Release allows for attachment to clothing or gear without the use of a pocket clip. The ergonomic design includes an intricate spring-loaded barrel release that operates a shackle at the back end of the knife. The shackle can be secured and removed quickly from a D-ring or belt loop for immediate access. Upon release of the shackle, the thumb is in a ready position to open the blade with one hand using the over-sized thumb hole. The hollow-ground blade features a deep belly, and the handle incorporates an inlay of KRATON on the front for grip. Ideal for climbing, bicycling and most other outdoor activities, this knife is right- and left-hand friendly.



Remote Release C30	
Blade Steel.....AUS-8	Length Blade.....3" 76mm
Blade Thickness.....1/8" 3mm	Length Closed.....4 7/8" 124mm
Diam. Blade Hole.....15/32" 12mm	Length Cutting Edge.....2 5/8" 67mm
Edge Type.....SpyderEdge	Length Overall.....7 7/8" 198mm
Weight.....2.5oz 74g	Hardness.....Rc 58-60



Dragonfly C28BK	
Blade Steel.....AUS-8	Length Blade.....2 1/8" 58mm
Blade Thickness.....3/32" 2.4mm	Length Closed.....3 1/4" 82mm
Diam. Blade Hole.....7/16" 11mm	Length Cutting Edge.....1 7/8" 48mm
Edge Type.....PlainEdge, SpyderEdge	Length Overall.....5 3/8" 138mm
Weight.....1.6oz 45.6g	Hardness.....Rc 58-60

DRAGONFLY C28BK

DRAGONFLY II C28

Designed in response to requests from our customer base, the Dragonfly introduces ergonomic blade control in a compact size. It fits comfortably in any hand, providing a variety of grip positions for optimum precision. A unique finger choil connects the handle and the satin-finished blade, and the blade is "leaf-shaped" with a hump that gives the user a place to position the thumb. The flat-ground blade is topped with a swedge to eliminate unnecessary weight and enhance the overall appearance of the knife. The blade also includes the Spyderco Trademark Round Hole (the hole is positioned for easy and efficient opening with one hand). To satisfy diverse preferences, the handle is formed of either hefty stainless steel, or FRN. The steel-handled version has a metal clip and a flat base where the user's pinky sits and a metal clip. The lightweight version incorporates the Volcano Grip pattern for exceptional handling an integral clip with a "pinky shelf" to increase leverage while opening. All three handle variations feature a positive front lock to prevent the edge from "bottoming" in the closed position (this is true for all front lock CLIPITs). An overall thin piece, the Dragonfly accommodates both large and small hands and requires less dexterity for use. Whether clipped to a pocket or carried in a purse, it is the ideal travel companion.



Dragonfly II C28	
Blade Steel.....ATS-55	Length Blade.....2 1/8" 58mm
Blade Thickness.....3/32" 2.5mm	Length Closed.....3 1/4" 82mm
Diam. Blade Hole.....7/16" 11mm	Length Cutting Edge.....1 7/8" 48mm
Edge Type.....PlainEdge, SpyderEdge	Length Overall.....5 3/8" 138mm
Weight.....2.6oz 73g	Hardness.....Rc 59-61

CRICKET C29BK

Designed for its unique tactile shape, this lightweight folder unites function and performance in an aesthetic appearance. The handle features a sturdy Linerlock and is available in fiberglass-reinforced nylon (with a stainless steel clip). The blade is patterned in a reverse "S" style to fit into this oval shape. The user can work the fine curved blade tip using an alternative hand hold to accommodate detailed cutting tasks. This compact tool lends itself well to daily carry whether used as a cutting tool or as a money clip.



Cricket C29	
Blade Steel.....ATS-55	Length Blade.....1 7/8" 48mm
Blade Thickness.....5/64" 2mm	Length Closed.....2 3/4" 70mm
Diam. Blade Hole.....7/16" 11mm	Length Cutting Edge.....1 3/4" 43mm
Edge Type.....PlainEdge, SpyderEdge	Length Overall.....4 5/8" 117mm
Weight.....1.125oz 36g	Hardness.....Rc 59-61



LADYBUG LBK & LADYBUG II LBKII

Spyderco's smallest lightweight knives, the LadyBug and LadyBug II provide all the benefits of their larger counterparts without the clip. They boast tremendous cutting power to handle both fine and heavy tasks. The LadyBug blade incorporates a combination edge, while the sheepfoot blade on the LadyBug II features a SpyderEdge. Both handles include a secure front lock; the LadyBug handle is available in either FRN (black, red or blue) or carbon fiber (limited quantities). These convenient and compact tools may be carried on a keychain or in a pocket or purse.



LadyBug LBK, LadyBug II LBKII	
Blade Steel.....LBK AUS-8 LBKII AUS-6	Length Blade.....1 7/8" 48mm
Blade Thickness.....5/64" 2mm	Length Closed.....2 1/2" 64mm
Diam. Blade Hole.....1/4" 7mm	Length Cutting Edge.....1 5/8" 42mm
Edge Type.....LBK 50/50, LBKII SpyderEdge	Length Overall.....4 3/8" 110mm
Weight.....LBK-0.5oz 16g, LBKII-0.6oz 16g	Hardness.....Rc 58-60

MILITARY MODEL C36GE

Incorporating feedback from military personnel worldwide, this all-around tactical cutting tool accommodates heavy use in an efficient design. The rugged scales are formed of premium G-10 to optimize temperature, chemical and impact resistance, eliminating the need for steel liners and contributing to an overall slim profile. A minimal spacer separates the scales to permit quick cleaning, and a stepped lanyard hole helps keep the back end of the knife rigid. Expanded curves at both the front and rear of the handle prevent slipping during assertive cutting tasks, while machine notching at the thumb rest, finger choil and Linerlock promote positive purchase. Also part of the unique handle design, the Walker Linerlock is recessed into the scales to enhance the thin profile. At the same time, the Linerlock is conspicuous and easily accessible to facilitate operation while wearing gloves and to allow for visual inspection. The modified clip-point blade incorporates a forward belly and flat grind - these together provide for powerful and reliable cutting. The blade is available in the production premiere "powdered metal" CPM 440V, which boasts superior toughness and wear resistance. The knife also includes the Spyderco Trademark Round Hole in the blade (the hole is enlarged slightly in diameter for easy one-hand opening while wearing gloves) and the stainless pocket clip (the clip is mounted around the pivot pin such that the pin is still accessible). Noticeably thinner and more comfortable to carry than most large tactical knives, this efficient piece serves as a dependable tool that the designer would send with his son or daughter into the service.



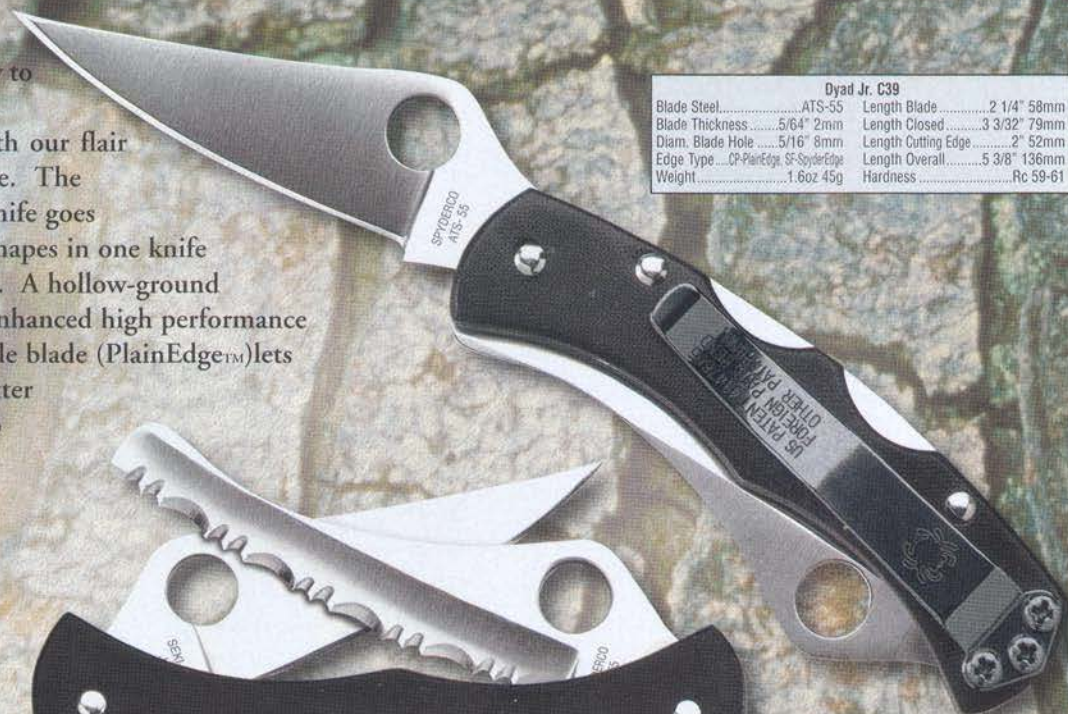
Military Model C36GE			
Blade Steel	CPM 440V	Length Blade	4" 102mm
Blade Thickness	5/32" 4mm	Length Closed	5 1/2" 139mm
Diam. Blade Hole	9/16" 14mm	Length Cutting Edge	3 5/8" 94mm
Edge Type	PlainEdge, SpyderEdge	Length Overall	9 1/2" 242mm
Weight	4.0oz 113g	Hardness	Rc 57-58 58-60

DYAD JR. C39 / C39BK

Versatility. *Doubled* versatility is the key to the C39 Dyad Jr. Spyderco morphed a traditional style multi-bladed knife with our flair for futuristic, modern high performance. The outcome... Grampa's old time pocket knife goes space age. Having two distinct blade shapes in one knife provides twice the cutting performance. A hollow-ground sheepfoot-style blade (serrated) offers enhanced high performance cutting and a flat-ground clip point-style blade (PlainEdge™) lets you delve into precise and intricate matter separation. The Dyad Jr. comes in two variations: a lightweight handle FRN with no clip C39P&SBK, or a black Micarta handled version with a black stainless steel clip C39P&S.*

* Usage with both blades open is not recommended

Dyad Jr. C39			
Blade Steel.....	ATS-55	Length Blade.....	2 1/4" 58mm
Blade Thickness.....	5/64" 2mm	Length Closed.....	3 3/32" 79mm
Diam. Blade Hole.....	5/16" 8mm	Length Cutting Edge.....	2" 52mm
Edge Type.....	CP-PlainEdge, SF-SpyderEdge	Length Overall.....	5 3/8" 136mm
Weight.....	1.6oz 45g	Hardness.....	Rc 59-61

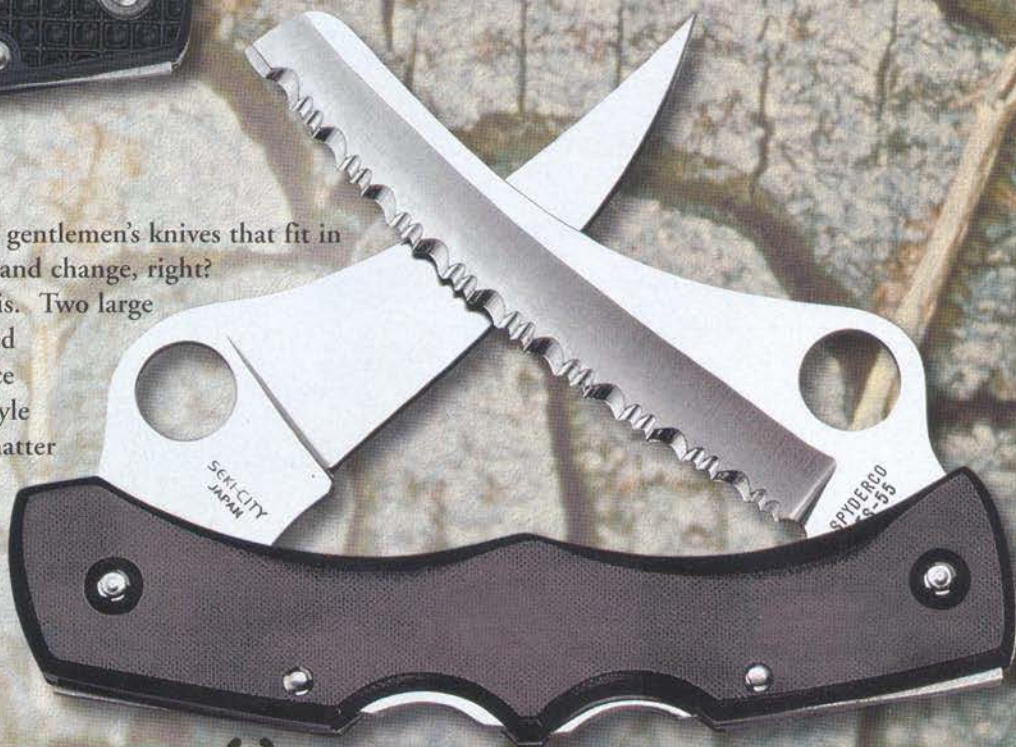


Dyad Jr. Lightweight C39			
Blade Steel.....	ATS-55	Length Blade.....	2 1/4" 58mm
Blade Thickness.....	5/64" 2mm	Length Closed.....	3 3/32" 79mm
Diam. Blade Hole.....	3/8" 10mm	Length Cutting Edge.....	CP-2 1/8" 54mm, SF-2 3/16" 55mm
Edge Type.....	CP-PlainEdge, SF-SpyderEdge	Length Overall.....	5 5/8" 143mm
Weight.....	1.5oz 42.5g	Hardness.....	Rc 59-61

DYAD C44

Multi-bladed pocket knives are always small gentlemen's knives that fit in the bottom of a pants pocket amid car keys and change, right? Wrong! The C44 full-sized Dyad proves this. Two large blades complement the C44. A fully serrated sheepfoot style blade offers high performance cutting ability and a PlainEdge clip-point style blade lends well to intricate and precision matter separation. Both blades fit into a slim glossy Micarta handle which has a black stainless steel pocket clip for convenient carry.

*Usage with both blades open simultaneously is not recommended.



Dyad C44			
Blade Steel.....	ATS-55	Length Blade.....	CP-3 3/8" 86mm, SF-3 3/4" 86mm
Blade Thickness.....	3/32" 2.5mm	Length Closed.....	4 5/8" 118mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	CP-2 3/4" 68mm, SF-3 1/8" 80mm
Edge Type.....	CP-PlainEdge, SF-SpyderEdge	Length Overall.....	8" 205mm, 8 3/8" 212mm
Weight.....	4.375oz 126g	Hardness.....	Rc 59-61





Native C41			
Blade Steel	CPM 440V	Length Blade	3 1/8" 80mm
Blade Thickness	1/8" 3mm	Length Closed	3 7/8" 100mm
Diam. Blade Hole	15/32" 12mm	Length Cutting Edge	2 1/2" 66mm
Edge Type	Plain Edge, 35/65	Length Overall	7" 179mm
Weight	2.4oz 69g	Hardness	Rc 56-57



NATIVE C41BK & NATIVE II C41

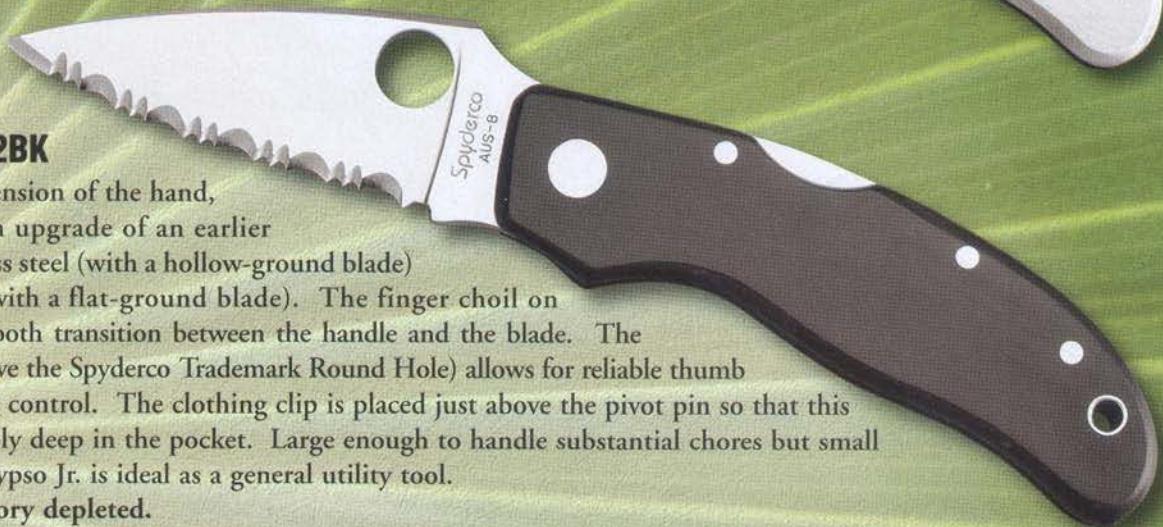
The Native and Native II combines cutting power and uncommon features in a moderate size to tackle a variety of demanding chores. The handle on both models will tolerate extreme use. The Native handle is formed of lightweight FRN and the Native II handle is made from sturdy stainless steel. The lightweight version incorporates a unique bi-directional pattern on both sides that graduates out from center - this pattern is designed to help prevent forward or backward slipping. Both ergonomic handle designs maximize control along with four other features: the front lock (which facilitates one-hand closing); the modified stainless steel black clip (reversible for right/left carry and mounted as part of the lanyard hole); the substantial finger choil; and the texturing at the base of the blade spine. Each spearpoint-style blade includes the Spyderco Trademark Round Hole and a pronounced swedge, and both the blade and swedge are hollow-ground. A handful of working tool, the Native is made in Golden, Colorado and is great for everyday use. We are pleased to be able to be the first production company to offer powdered metallurgy (CPM 440V) in a lightweight knife. This stainless steel has demonstrated extraordinary edge retention performance in the world of stainless steels.

Native II C41			
Blade Steel	AUS-10	Length Blade	3 1/8" 80mm
Blade Thickness	1/8" 3mm	Length Closed	3 7/8" 100mm
Diam. Blade Hole	15/32" 12mm	Length Cutting Edge	2 1/2" 66mm
Edge Type	50/50	Length Overall	7" 177mm
Weight	4.6oz 131g	Hardness	Rc 58-59





Calypso Jr. II C52			
Blade Steel.....	AUS-8	Length Blade.....	2 7/8" 72mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4" 100mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	2 1/2" 63mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	6 5/8" 170mm
Weight.....	4.2oz 120g	Hardness.....	Rc 58-59



CALYPSO JR. II C52

CALYPSO JR. C52BM / C52BK

Made to feel like a natural extension of the hand, this highly refined design is an upgrade of an earlier CLIPIT. It is offered in stainless steel (with a hollow-ground blade) or lightweight black Micarta (with a flat-ground blade). The finger choil on both versions provides a smooth transition between the handle and the blade. The "cusp" on each blade spine (above the Spyderco Trademark Round Hole) allows for reliable thumb placement and superior cutting control. The clothing clip is placed just above the pivot pin so that this mid-sized folder sits comfortably deep in the pocket. Large enough to handle substantial chores but small enough for daily carry, the Calypso Jr. is ideal as a general utility tool. Micarta available until inventory depleted.



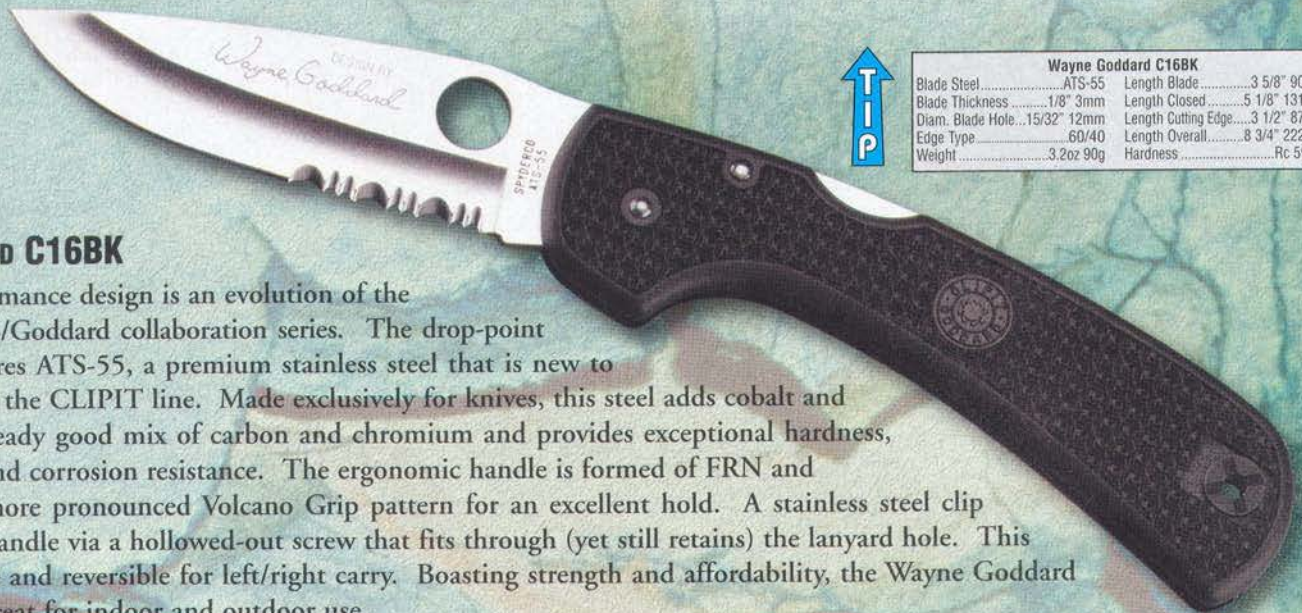
Calypso Jr. II C52 BMS			
Blade Steel.....	AUS-8	Length Blade.....	2 7/8" 72mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4" 100mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	2 1/2" 63mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	6 5/8" 170mm
Weight.....	2.30oz 65g	Hardness.....	Rc 58-59



Calypso Jr. Lightweight C52BK			
Blade Steel.....	VG-10	Length Blade.....	2 7/8" 72mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	2 1/2" 63mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	6 3/4" 171mm
Weight.....	1.9oz 53g	Hardness.....	Rc 59-60

Custom Collaborations

As part of our commitment to developing superior production cutlery, Spyderco would like to thank the following custom knifemakers for their time and expertise in designing these collaborations. This cooperative effort has enabled Spyderco to make custom-influenced collectibles more affordable and available to our customers. We consider it an honor to work with these masters, and we embrace the opportunity to promote the art of knifemaking now and in the future.



WAYNE GODDARD C16BK

This high-performance design is an evolution of the original Spyderco/Goddard collaboration series. The drop-point style blade features ATS-55, a premium stainless steel that is new to the industry and the CLIPIT line. Made exclusively for knives, this steel adds cobalt and copper to an already good mix of carbon and chromium and provides exceptional hardness, edge retention and corrosion resistance. The ergonomic handle is formed of FRN and incorporates a more pronounced Volcano Grip pattern for an excellent hold. A stainless steel clip attaches to the handle via a hollowed-out screw that fits through (yet still retains) the lanyard hole. This clip is removable and reversible for left/right carry. Boasting strength and affordability, the Wayne Goddard Lightweight is great for indoor and outdoor use.

Wayne Goddard C16BK			
Blade Steel.....	ATS-55	Length Blade.....	3 5/8" 90mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	5 1/8" 131mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	3 1/2" 87mm
Edge Type.....	60/40	Length Overall.....	8 3/4" 222mm
Weight.....	3.2oz 90g	Hardness.....	Rc 59-61

MICHAEL WALKER C22BK

This piece is a lightweight and more affordable version of the original Spyderco/Walker collaboration. The handle is made of FRN and features an aesthetic checkered pattern for grip and an integral clip for convenient carry. A Walker Linerlock with ball bearing detent secures the blade open/closed. The hollow-ground blade includes a top swedge. With the ultra-smooth open-and-close action, this Walker design is ideal for everyday carry.



Michael Walker C22BK			
Blade Steel.....	AUS-8	Length Blade.....	2 1/2" 65mm
Blade Thickness.....	3/32" 2.5mm	Length Closed.....	3 5/8" 91mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	2 3/8" 59mm
Edge Type.....	PlainEdge, 50/50	Length Overall.....	6 1/8" 155mm
Weight.....	1.6oz 44g	Hardness.....	Rc 58-60

FRANK CENTOFANTE JR. C25G & FRANK CENTOFANTE C50G

Frank Centofante has been making knives for over twenty years, a trade he learned from his father. This design is a variation of Frank's first production collaboration effort with Spyderco and features the spearpoint blade style for which he is famous. The flat-ground blade is made of ATS-34 stainless steel, which takes and retains an excellent edge. The Spyderco Trademark Round Hole in the blade is slightly subdued in order to fit the lines of this sleek pattern. The pivot pin can be adjusted to customize blade action, and the stylish scales formed of G-10 provide for a sure grip. The strong yet lightweight handle offers a thin profile, incorporating a sturdy nested (inset) Linerlock and the new Centofante SecurLok. When engaged, the SecurLok holds the blade open even if the Linerlock is depressed. Unlike other optional back-up systems, the SecurLok works off of the blade (rather than the liner) and allows for right-hand pocket clip attachment. Convenient for daily carry, this CLIPIT design comes in two sizes.



Frank Centofante Jr. C25G

Blade Steel.....ATS-34	Length Blade.....2 7/8" 72mm
Blade Thickness.....5/64" 2mm	Length Closed.....4" 102mm
Diam. Blade Hole.....11/32" 9mm	Length Cutting Edge.....2 7/8" 72mm
Edge Type.....PlainEdge, SpyderEdge	Length Overall.....6 7/8" 175mm
Weight.....2.25oz 63g	Hardness.....Rc 58-60



Frank Centofante C50G

Blade Steel.....CPM 440V	Length Blade.....3 5/8" 93mm
Blade Thickness.....1/8" 3mm	Length Closed.....5" 126mm
Diam. Blade Hole.....11/32" 9mm	Length Cutting Edge.....3 1/2" 89mm
Edge Type.....PlainEdge, SpyderEdge	Length Overall.....8 9/16" 218mm
Weight.....2.9oz 82g	Hardness.....Rc 59-61

JESS HORN C38

Like previous Spyderco/Horn collaborations, this affordable folder provides functionality in a custom design. The handle is made of lightweight FRN and includes the name "Jess Horn" in a continuous pattern across the front side for grip. A black stainless steel clip with a gold Spyderco logo complements the handle. The hollow-ground blade is formed in a spearpoint style and features a swedge, and the hole in the blade combines with a precision front lock to facilitate smooth one-hand opening action. A high-tech gentleman's knife, the Jess Horn Lightweight exemplifies Horn's nearly thirty years of knifemaking experience. It is appropriate for daily use and special affairs alike.

Jess Horn C38			
Blade Steel.....	AUS-8	Length Blade.....	3 1/8" 81mm
Blade Thickness.....	3/32" 2.5mm	Length Closed.....	4" 103mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	2 7/8" 72mm
Edge Type.....	50/50	Length Overall.....	7 1/4" 183mm
Weight.....	1.75oz 49g	Hardness.....	Rc 58-60



HOWARD VIELE C42

The performance and simplicity of this collaboration reflects Viele's twenty years of experience. Recognizable by the Viele trademark (three holes adjacent to the Spyderco Trademark Round Hole), this knife joins flowing lines with a high-tech appearance. Steel scales sit beneath slabs formed of smooth dark Micarta, and the front slab drops to give the impression of a bolster. An open spine with a spacer lightens the piece and makes cleaning and drying more efficient. The handle incorporates a Linerlock with ball bearing detent, and the hollow-ground blade boasts ultra-smooth action. The blade is textured on the spine for increased control and features a Japanese symbol that carries many different meanings (including "Japanese God of War").



Howard Viele C42			
Blade Steel.....	AUS-8	Length Blade.....	3 3/8" 86mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4 3/8" 113mm
Diam. Blade Hole.....	11/32" 9mm	Length Cutting Edge.....	3 1/4" 82mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	7 3/4" 197mm
Weight.....	3.8oz 108g	Hardness.....	Rc 58-60

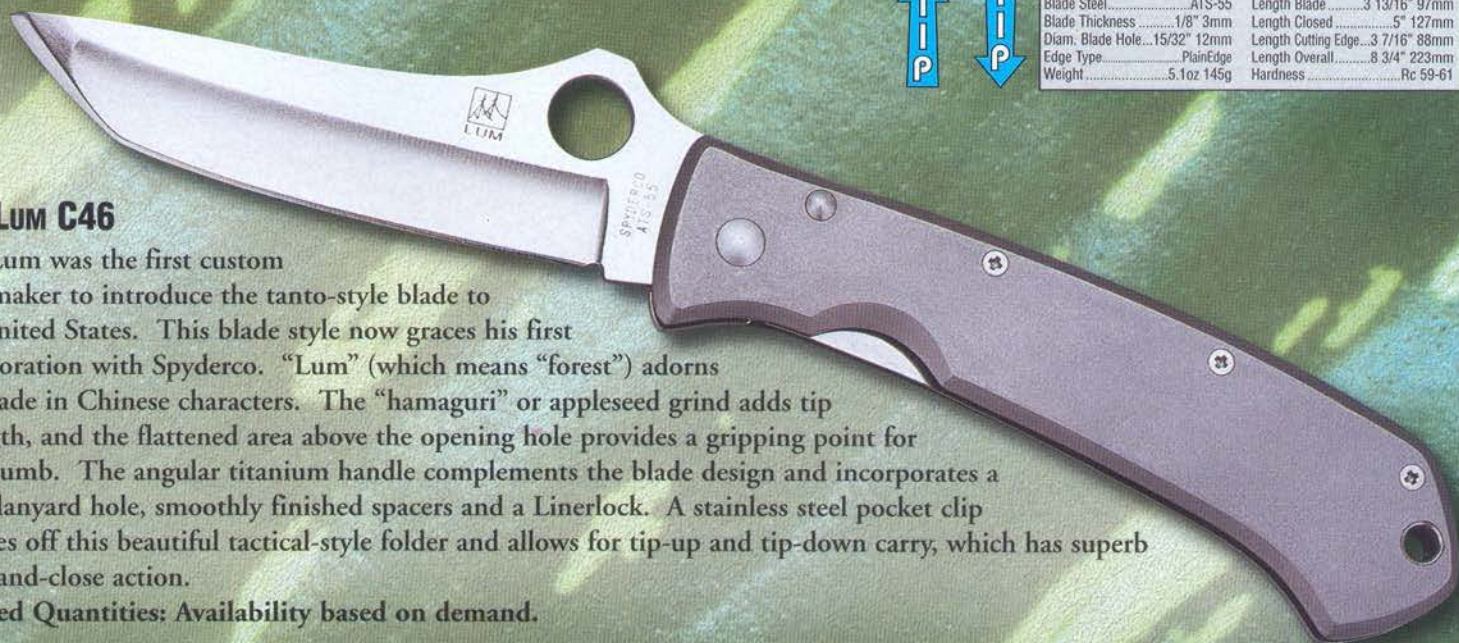


Bill Moran Featherweight FB01			
Blade Steel.....	VG-10	Length Blade.....	3 7/8" 99mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	4 3/8" 113mm
Diam. Blade Hole.....	11/32" 9mm	Length Cutting Edge.....	3 1/2" 89mm
Edge Type.....	PlainEdge	Length Overall.....	8" 203mm
Weight.....	3.0oz 84g	Hardness.....	Rc56-58

BILL MORAN FEATHERWEIGHT FB01

A master at the forge with nearly sixty years of experience, Bill Moran contributes unmatched insight in the creation of Spyderco's first fixed blade model. The size, weight and shape of this "utility design" are carefully balanced. The ultra-lightweight contoured handle includes rubber polymer inlays and offers multiple grip positions. The satin-finish blade is made of fine-grain VG-10 high-carbon stainless steel and features a versatile razor-sharp edge with a continuous curve and a trailing point. This collaboration fits securely into a Concealex™ cross-draw sheath. With all the edge a user would ever need from a camp-style knife, this tool is great for skinning and for backpackers who count every ounce.



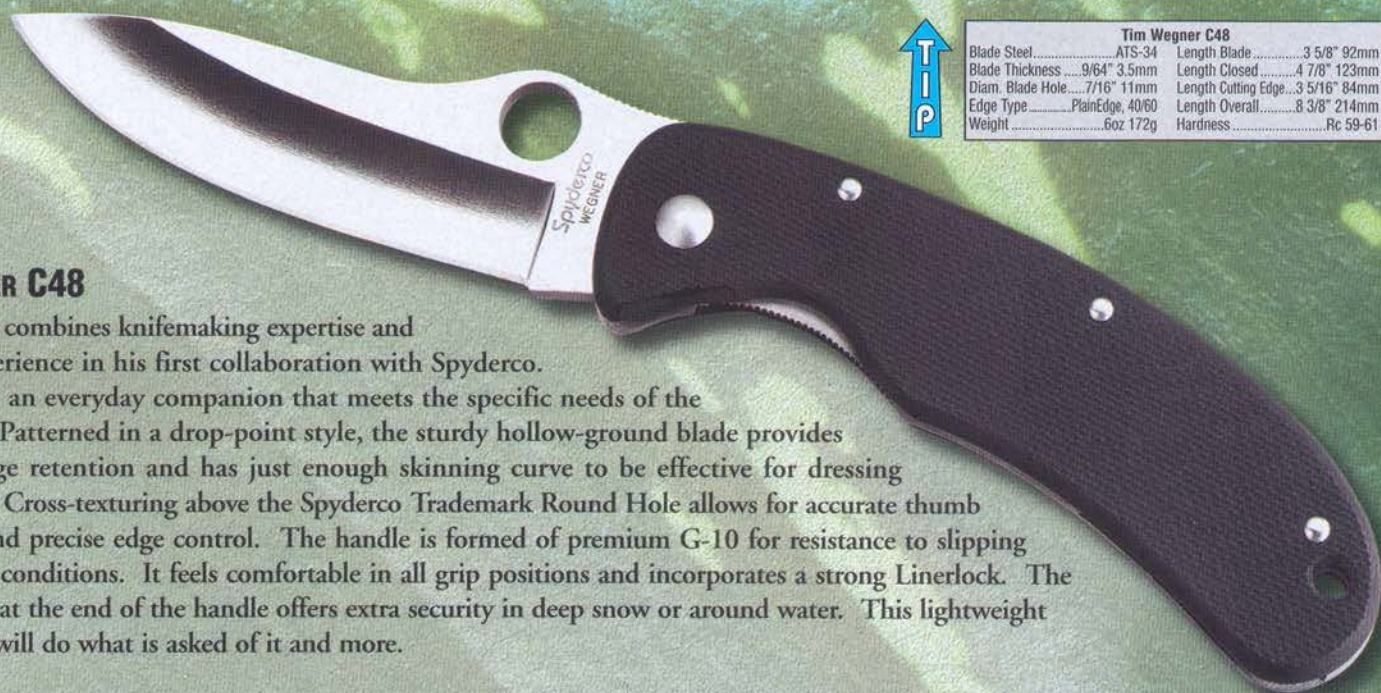


Bob Lum C46			
Blade Steel.....	ATS-55	Length Blade.....	3 13/16" 97mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	5" 127mm
Diam. Blade Hole.....	15/32" 12mm	Length Cutting Edge.....	3 7/16" 88mm
Edge Type.....	PlainEdge	Length Overall.....	8 3/4" 223mm
Weight.....	5.1oz 145g	Hardness.....	Rc 59-61

BOB LUM C46

Bob Lum was the first custom knifemaker to introduce the tanto-style blade to the United States. This blade style now graces his first collaboration with Spyderco. "Lum" (which means "forest") adorns the blade in Chinese characters. The "hamaguri" or appleseed grind adds tip strength, and the flattened area above the opening hole provides a gripping point for the thumb. The angular titanium handle complements the blade design and incorporates a lined lanyard hole, smoothly finished spacers and a Linerlock. A stainless steel pocket clip finishes off this beautiful tactical-style folder and allows for tip-up and tip-down carry, which has superb open-and-close action.

Limited Quantities: Availability based on demand.



Tim Wegner C48			
Blade Steel.....	ATS-34	Length Blade.....	3 5/8" 92mm
Blade Thickness.....	9/64" 3.5mm	Length Closed.....	4 7/8" 123mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	3 5/16" 84mm
Edge Type.....	PlainEdge, 40/60	Length Overall.....	8 3/8" 214mm
Weight.....	6oz 172g	Hardness.....	Rc 59-61

TIM WEGNER C48

Tim Wegner combines knifemaking expertise and hunting experience in his first collaboration with Spyderco.

The result is an everyday companion that meets the specific needs of the sportsman. Patterned in a drop-point style, the sturdy hollow-ground blade provides excellent edge retention and has just enough skinning curve to be effective for dressing large game. Cross-texturing above the Spyderco Trademark Round Hole allows for accurate thumb placement and precise edge control. The handle is formed of premium G-10 for resistance to slipping and weather conditions. It feels comfortable in all grip positions and incorporates a strong Linerlock. The lanyard hole at the end of the handle offers extra security in deep snow or around water. This lightweight cutting tool will do what is asked of it and more.

BOB TERZUOLA STARMATE C55G

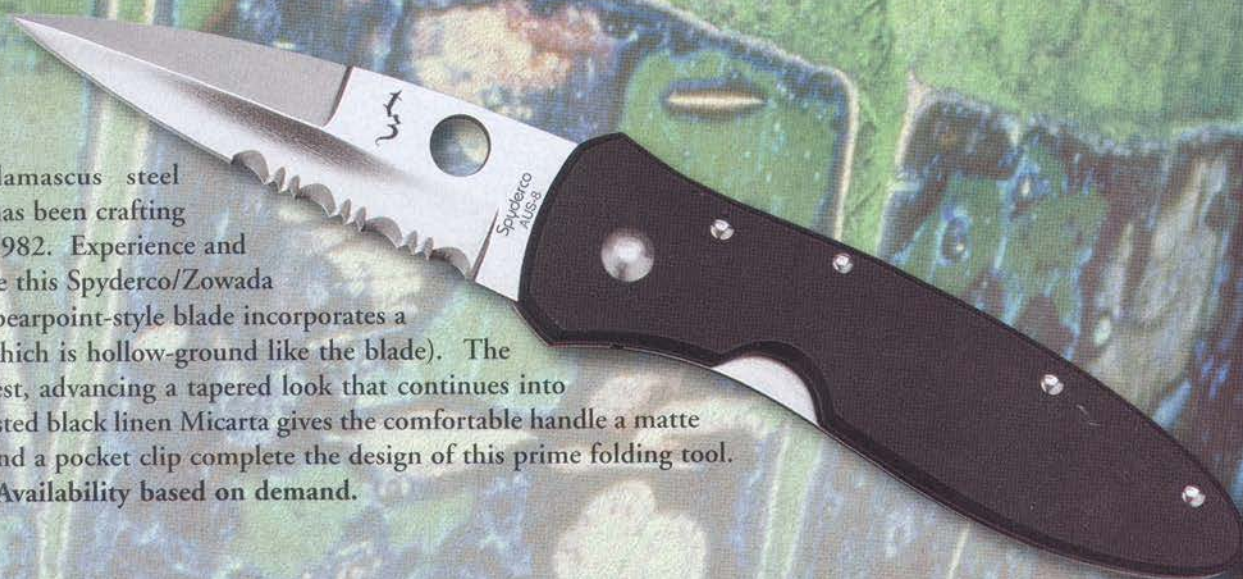
Nearly twenty years of experience is reflected in Bob Terzuola's newest collaboration with Spyderco. The hollow-ground modified clip-point blade includes a top swedge and bears his trademark logo, a dragon-head drawing of Etz'Nab (the Mayan god of flint tools and edged weapons). The slim handle is made of premium black G-10 for strength and positive grip. It is slightly enlarged at the rear and incorporates a Linerlock with precision ball bearing detent to secure the blade open and closed. Powerful yet incredibly lightweight, this utility tool serves a broad user base.



Bob Terzuola Starmate C55G			
Blade Steel.....	CPM 440V	Length Blade.....	3 3/4" 96mm
Blade Thickness.....	5/32" 5mm	Length Closed.....	5" 126mm
Diam. Blade Hole.....	1/2" 13mm	Length Cutting Edge.....	3 5/8" 93mm
Edge Type.....	PlainEdge, 60/40	Length Overall.....	8 11/16" 221mm
Weight.....	4.25oz 120g	Hardness.....	Rc 59-61

TIM ZOWADA C56

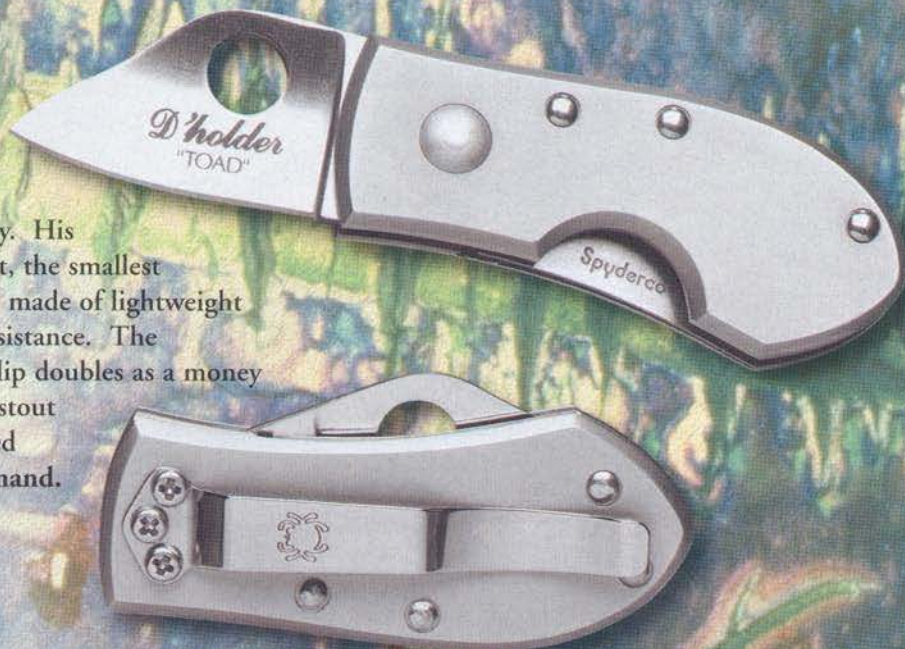
Metallurgist and damascus steel expert Tim Zowada has been crafting custom knives since 1982. Experience and execution differentiate this Spyderco/Zowada collaboration. The spearpoint-style blade incorporates a significant swedge (which is hollow-ground like the blade). The opening hole is modest, advancing a tapered look that continues into the handle. Bead-blasted black linen Micarta gives the comfortable handle a matte finish. A Linerlock and a pocket clip complete the design of this prime folding tool. **Limited Quantities: Availability based on demand.**



Tim Zowada C56			
Blade Steel.....	AUS-8	Length Blade.....	3 3/16" 81mm
Blade Thickness.....	3/32" 2.5mm	Length Closed.....	4 1/2" 113mm
Diam. Blade Hole.....	11/32" 8.5mm	Length Cutting Edge.....	3" 75mm
Edge Type.....	50/50	Length Overall.....	7 11/16" 195mm
Weight.....	3.1oz 88g	Hardness.....	Rc 58-59

D' ALTON HOLDER TOAD C57

Past president and long-time member of the Knifemakers' Guild, D'Alton Holder is known worldwide for his contributions to the cutlery industry. His personal flair pervades this custom collaboration effort, the smallest CLIPIT Spyderco offers. The satin-finished handle is made of lightweight Almite-coated aluminum for durability and scratch resistance. The Linerlock boasts surprising strength, and the pocket clip doubles as a money clip. With a drop-point style blade, this compact yet stout utility tool carries as much cutting power as a full-sized folder. **Limited Quantities: Availability based on demand.**

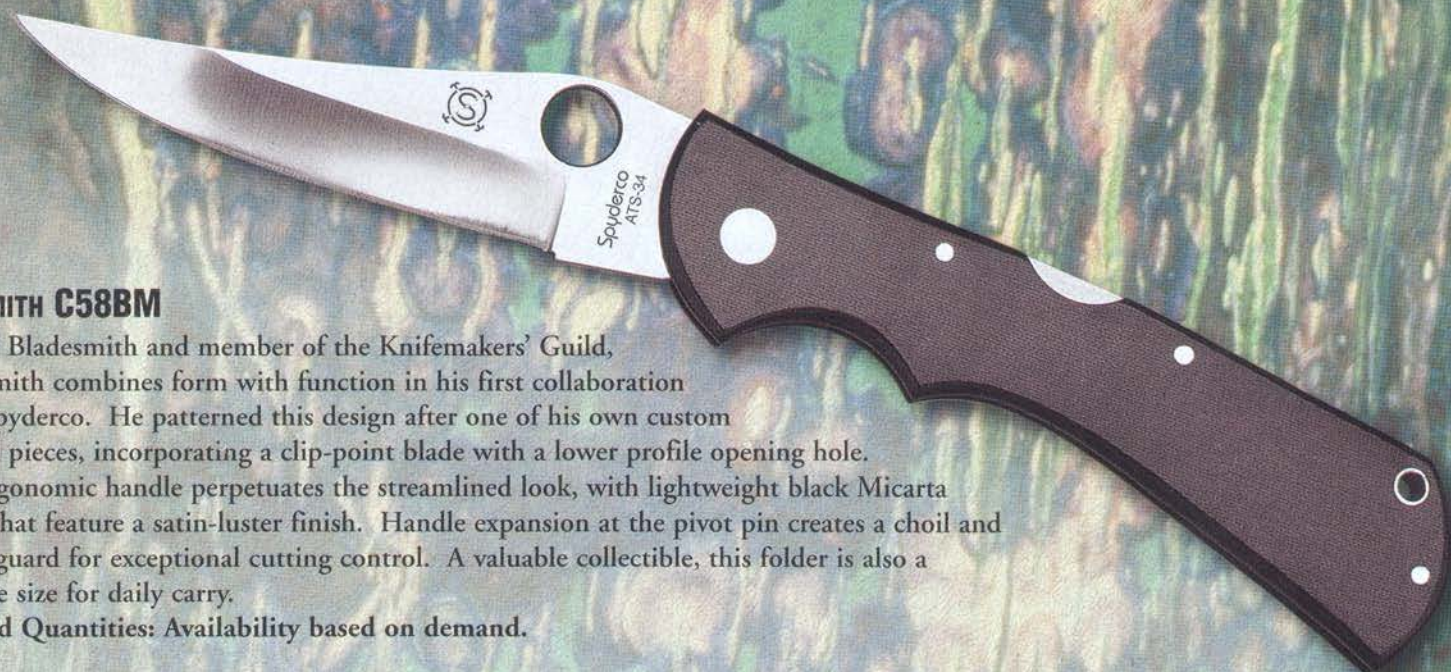


D' Alton Holder Toad C57			
Blade Steel.....	AUS-8	Length Blade.....	1 7/16" 36mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	2 5/8" 66mm
Diam. Blade Hole.....	11/32" 9mm	Length Cutting Edge.....	1 7/16" 36mm
Edge Type.....	PlainEdge	Length Overall.....	4" 102mm
Weight.....	1.8oz 52g	Hardness.....	Rc 58-59

JD SMITH C58BM

Master Bladesmith and member of the Knifemakers' Guild, J.D. Smith combines form with function in his first collaboration with Spyderco. He patterned this design after one of his own custom tactical pieces, incorporating a clip-point blade with a lower profile opening hole. The ergonomic handle perpetuates the streamlined look, with lightweight black Micarta scales that feature a satin-luster finish. Handle expansion at the pivot pin creates a choil and finger guard for exceptional cutting control. A valuable collectible, this folder is also a sensible size for daily carry.

Limited Quantities: Availability based on demand.



JD Smith C58BM			
Blade Steel.....	ATS-34	Length Blade.....	3 1/4" 82mm
Blade Thickness.....	1/8" 3mm	Length Closed.....	5" 126mm
Diam. Blade Hole.....	7/16" 11mm	Length Cutting Edge.....	3 1/4" 82mm
Edge Type.....	PlainEdge	Length Overall.....	8 5/8" 219mm
Weight.....	3oz 87g	Hardness.....	Rc 59-61

SHABARIA C59

Knives and history go hand in hand. From the first flint tools to modern tactical knives, designs have changed but their function remains the same. Centuries ago in the Jordan River Valley, nomads carried the Shabaria. Now Spyderco has joined forces with Israeli custom knifemaker Eduard Bradichansky to create the first folding Shabaria. Impressively unique in its appearance, the C59 is actually a case of form following function, making it a rare breed, an all purpose utility knife with personality. The VG-10 stainless steel blade is 3-7/8" (97mm) long is available in either a PlainEdge or SpyderEdge configuration. At first grasp the handle's unique hourglass shape feels slim and slightly unusual in the hand but is incredibly comfortable. A professional gunsmith and gifted jeweler, Mr. Bradichansky is known for his attention to minute details. He chose to use lustrous linen Micarta for the handle material and added a matching black stainless steel clothing clip for tip-down carry in the pocket. The addition of a Linerlock allows for easy retrieval and access. Overall weight of the Shabaria is just 3-1/3 oz (94g). The C59 will be available in limited quantities only.

Limited Quantities: Availability based on demand.



Shabaria C59			
Blade Steel	VG-10	Length Blade	3 7/8" 97mm
Blade Thickness	3/32" 2.5mm	Length Closed	4 3/4" 122mm
Diam. Blade Hole	1/2" 12mm	Length Cutting Edge	3 5/8" 93mm
Edge Type	PlainEdge	Length Overall	8 5/8" 219mm
Weight	3.33oz 94g	Hardness	Rc 59-60

SPYDERCARD SC01

If you leave home without it, you'll wish you hadn't. The Spyderco SpyderCard (model SC01) brings to the market a full sized folding knife with similar dimensions to a credit card. Tucked in a wallet or purse, the slim SpyderCard carries just like another piece of plastic money, adding no bulk or noticeable weight.

It is another unique design by the late

Israeli custom knifemaker Eduard Bradichansky, it is just 2-7/8"

(72mm) long and the blade is

crafted of AUS-6 stainless steel. The SC01 comes in two blade configurations a fully PlainEdge or PlainEdge/SpyderEdge combination.

Both feature the Spyderco Trademark Round Hole for easy and accessible one hand opening. The stainless steel handle is pancake-flat with rounded edges offering enough surface area to make this model well suited for engraving and other customization. A round hole on the front of the handle allows access to disengage the LinerLock securing the knife in the open position. Overall weight is just 3.3 oz. (93g) making it an inconspicuous travel companion. The SpyderCard comes packaged in a highly visible clam pack.

Limited Quantities: Availability based on demand.

Spydercard SC01			
Blade Steel	AUS-6	Length Blade	2 7/8" 72mm
Blade Thickness	3/32" 2.25mm	Length Closed	3 7/16" 87mm
Diam. Blade Hole	1/2" 14.5mm	Length Cutting Edge	1 1/2" 64mm
Edge Type	PlainEdge, 50/50	Length Overall	6 1/4" 159mm
Weight	3.25oz 93g	Hardness	Rc 57-58

EDUARD BRADICHANSKY, 1948-1999

The knife world lost an international talent when Eduard Bradichansky was killed on the West Bank in Israel August 5, 1999. Eduard emigrated to Israel from Russia in 1978 and established himself as one of the best gunsmiths in the country. With a background in engineering Eduard considered himself a "modelist." His friends also knew him as a painter, sculptor, poet, jewelry maker and custom knifemaker. Spyderco joins his friends and family in mourning the loss of a very talented man.



PRCA KNIVES

Spyderco is pleased to produce the official knives of the Professional Rodeo Cowboys Association (PRCA). Selected from our regular product line, each tool uniquely meets the outdoor and indoor needs of this demanding industry. All of the models offer: SpyderEdge serrations option for effective cutting; the Spyderco Trademark Round Hole for swift one-hand opening and closing; a clothing clip for reliable carry and access; and the distinctive PRCA logo. For more detailed knife descriptions, please reference the "CLIPITs" section [preceding / following] [this page / these pages].



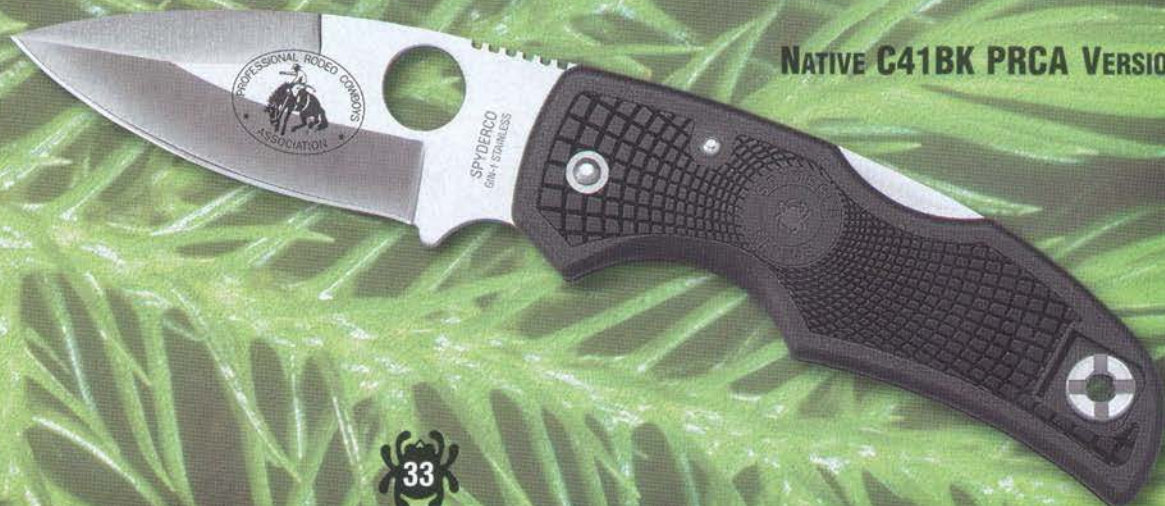
"Q" C35BK PRCA VERSION



CALYPSO JR. II C52 PRCA VERSION



CALYPSO JR. C52BM PRCA VERSION



NATIVE C41BK PRCA VERSION



ENDURA C10BK PRCA VERSION



DELICA C11BK PRCA VERSION



PRO-GRIP C13 PRCA VERSION



RESCUE JR. C45BK PRCA VERSION



Small Utility Knife K05			
Blade Steel	MBS-26	Length Blade	4 1/2" 116mm
Blade Thickness	3/64" 1.2mm	Length Closed	
Diam. Blade Hole		Length Cutting Edge	4 3/8" 112mm
Edge Type	SpyderEdge	Length Overall	8 7/8" 225mm
Weight	1.5oz 43g	Hardness	Rc 58-60

PRO CULINAIRE K04, K05, K08, & K09

Designed to be the cutting tools of choice in the kitchen, these culinary companions include high-carbon stainless steel blades for easy maintenance and lightweight handles formed of Sermollan for a secure and slip-resistant grip (even when hands are wet). The K04 Utility Knife and K05 Small Utility Knife feature a flat-ground spearpoint-style blade. The thin, flexible blade passes through food easily and incorporates multi-level SpyderEdge serrations for amazing edge retention. The K08 Santoku, a Japanese-style cook's knife with a PlainEdge configuration, is ideal for chopping, dicing and mincing. The K09 Paring Knife provides a curved blade and a full-sized handle for optimum control while peeling and paring. All models feature black handles; the K04 model can also be purchased in blue and the K05 model can also be purchased in red.

Pairing Knife K09			
Blade Steel	MBS-26	Length Blade	2" 51mm
Blade Thickness	3/64" 1mm	Length Closed	
Diam. Blade Hole		Length Cutting Edge	1 15/16" 48mm
Edge Type	PlainEdge	Length Overall	5 1/2" 140mm
Weight	0.7oz 20g	Hardness	Rc 58-60

Utility Knife K04			
Blade Steel	MBS-26	Length Blade	6 1/2" 165mm
Blade Thickness	1/16" 1.6mm	Length Closed	
Diam. Blade Hole		Length Cutting Edge	6 3/8" 162mm
Edge Type	SpyderEdge	Length Overall	10 7/8" 275mm
Weight	2.0oz 57g	Hardness	Rc 58-60

Santoku K08			
Blade Steel	MBS-26	Length Blade	6 7/8" 174mm
Blade Thickness	1/16" 1.6mm	Length Closed	
Diam. Blade Hole		Length Cutting Edge	6 9/16" 168mm
Edge Type	PlainEdge	Length Overall	12 1/8" 307mm
Weight	5oz 140g	Hardness	Rc 57-58





G•SAKAI

G. Sakai is based in Seki, Japan, a small town famous for cutlery production. Founded on the traditions of sword-making dating back more than one thousand years, this premium pocket knife company is dedicated to evolution and constant refinement in its product development. The company mission is to provide the best performance for each specialized design, such that every knife incorporates the latest technology and uncompromising artisanship typical of G. Sakai. Refined art and the critical touch of a master infuse life into every G. Sakai knife, upholding the prominent status the company holds among the knife lovers of the world.

Road Runner TA102			
Blade Steel.....	AUS-6	Length Blade.....	2 7/8" 73mm
Blade Thickness.....	1/8" 3.2mm	Length Closed.....	4 1/4" 108mm
Diam. Blade Hole.....		Length Cutting Edge.....	2 5/8" 67mm
Edge Type.....	PlainEdge	Length Overall.....	7 1/8" 181mm
Weight.....	2.3oz 66g	Hardness.....	Rc 58-60

Pack Rat TA101			
Blade Steel.....	AUS-6	Length Blade.....	2 1/2" 64mm
Blade Thickness.....	3/32" 2.4mm	Length Closed.....	3 3/4" 95mm
Diam. Blade Hole.....		Length Cutting Edge.....	2 3/8" 60mm
Edge Type.....	PlainEdge	Length Overall.....	6 1/4" 159mm
Weight.....	1.6oz 45.5g	Hardness.....	Rc 58-60

BIRD AND TROUT SERIES TA101, TA102 & TA103

This classic bird and trout design offers ergonomic handling in three sizes. The thin hollow-ground blade features a point that tapers upward for precise control in even the most delicate cutting situations, while the sharpened false edge at the front end of the spine (just above the thumb nick) enhances the sleek appearance. This look continues into the extended brushed bolster, culminating at the contoured scales formed of linen Micarta. The handle also includes a traditional rear lock for security in the open position. Each knife has an overall slim profile and comes with a Cordura sheath.

Backpacker GS103			
Blade Steel.....	AUS-6	Length Blade.....	2 1/2" 64mm
Blade Thickness.....	3/32" 2.4mm	Length Closed.....	3 3/8" 86mm
Diam. Blade Hole.....		Length Cutting Edge.....	2 5/16" 59mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	5 7/8" 150mm
Weight.....	2.6oz 73g	Hardness.....	Rc 58-60

Fisher TA103			
Blade Steel.....	AUS-6	Length Blade.....	3 3/4" 95mm
Blade Thickness.....	9/64" 3.6mm	Length Closed.....	5 1/2" 140mm
Diam. Blade Hole.....		Length Cutting Edge.....	3 1/4" 83mm
Edge Type.....	PlainEdge	Length Overall.....	9 1/16" 230mm
Weight.....	4.4oz 124g	Hardness.....	Rc 58-60

BACKPACKER SERIES GS103 & GS104

The Backpacker series delivers rugged outdoor performance in two convenient sizes. The sturdy lightweight cast zinc scales contain a rubberized inlay of KRATON for a confident grip, while a rear lock provides security in the open position. The clip-point blade is hollow-ground and includes a thumb nick near the tip. The durability of this traditional style makes it ideal for everyday carry.

Backpacker GS104			
Blade Steel.....	AUS-6	Length Blade.....	3" 76mm
Blade Thickness.....	1/8" 3.2mm	Length Closed.....	4" 102mm
Diam. Blade Hole.....		Length Cutting Edge.....	2 5/8" 67mm
Edge Type.....	PlainEdge, SpyderEdge	Length Overall.....	6 7/8" 175mm
Weight.....	4oz 112g	Hardness.....	Rc 58-60

G. Sakai is not available for export through Spyderco in all countries.
Check with your Spyderco distributor for more information.



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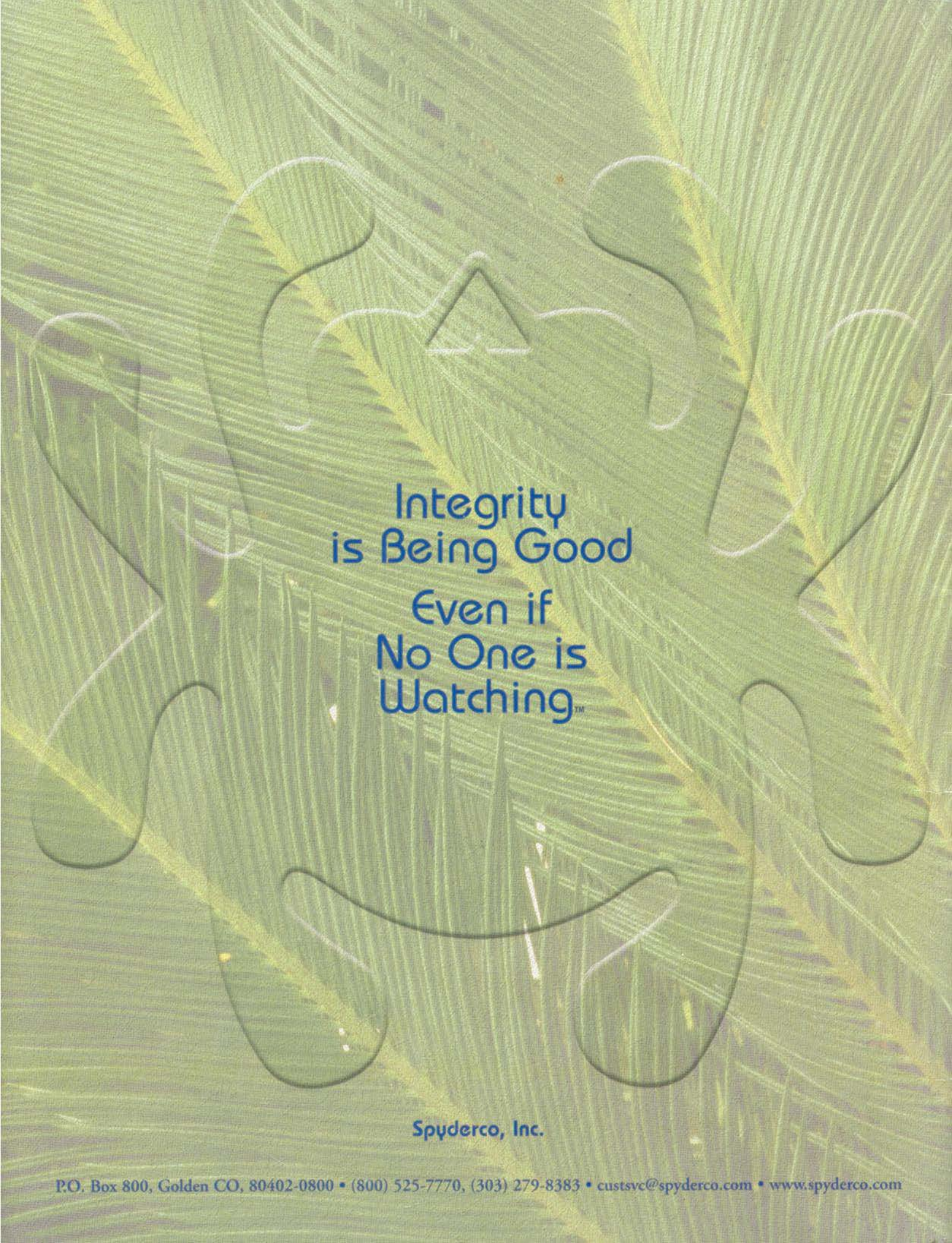
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Integrity
is Being Good
Even if
No One is
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