



C10 Endura SS

Endura SS is a fully stainless alternative to the lightweight Endura offering an all steel folder at nearly the same valueprice point.

- AUS-6 modified-skinningstyle blade
- David Boye dent
- Steel clip carries righthanded tip-up or tip-down
- Recommended for engraving or embellishment

C10BK Endura

The Endura changed the way the world makes folding knives. It introduced one-hand-open, lightweight folders to the public. It retains its title as the first (and quite possibly the finest) lightweight one-hand open, folder available.

- VG-10 blade is flat saber-ground
- FRN handle textured with Volcano Grip pattern
- Ambidextrous tip-up carry

C10TR Endura Trainer

Non-sharpened trainers teach the fundamental movements of safe opening and closing and deployment and retrieval techniques with confidence, eliminating the risk of cutting oneself.

- Red FRN handle (designate it non-sharpened)
- Volcano grip texturing on both sides of the handle.
- AUS-6 blade
- Ambidextrous tip-up carry



C11 Delica SS

It fills your palm with a handful of steel yet doesn't seem weighty or unwieldy.

- AUS-6 hollow-ground blade
- Modified skinning pattern
- Clip attaches on both ends for right-hand, tip-up or down-carry
- Recommended for engraving or embellishment

4" 102mm

DELICA TRAINER C11TR

C11BK Delica

Spyderco's number one all-time seller (and CLIPIT most found in people's pockets) is without doubt the Delica. For cutting on the job, at home or during recreational activities, its size, weight and ergonomics combine making it our most user-friendly folder.

- VG-10 blade is flat saber-ground
- Black FRN handle with Volcano Grip texturing
- David Bove dent

7"177mm

• Ambidextrous tip-up carry

3"77mm

C11TR Delica Trainer

Learning drills, actions/ reactions with an unsharpened blade allows the user safe and realistic practice without the consequences of meeting a sharpened edge.

- Red FRN handle (designate it non-sharpened)
- Volcano grip texturing on both sides of the handle.
- AUS-6 blade

AUS-6

• Ambidextrous tip-up carry

1.9oz 55a

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Type
ENDURA SS C10	4-13/16" 122mm	8-1/2" 216mm	3-3/4" 96mm	3-1/4" 83mm	AUS-6	5.5oz 156g	PE, SE, CE
ENDURA C10BK	4-15/16" 125mm	8-13/16" 223mm	3-15/16" 100mm	3-7/16" 87mn	1 VG-10	3.0oz 86g	PE, SE, CE
FNDLIRA TRAINER C10TR	4-15/16" 125mm	8-13/16" 223mm	3-15/16" 100mm	N/A	AUS-6	3 Noz 86a	N/A

Closed DELICA SS C11 4" 102mm 7" 177mm 3"77mm 2-11/16" 68mm AUS-6 4oz 114a PE. SE. CE 7″177mm VG-10 4" 102mm 3"77mm 2-11/16" 68mm 1.9oz 55g PE. SE. CE DELICA C11BK



C07 Police Model

Time and again law enforcement officers have opted for the Police Model since its debut in 1984. We pack as much blade length as possible into the handle for large cutting power in a slim profile.

- David Boye dent
- Hollow-ground VG-10 blade, thick at tip for strength
- Weight-reducing spine swedge
- Stainless handle suitable for engraving or embossing

POLICE MODEL CO7 5-5/16" 135mm 9-7/16" 240mm

Steel clip carries tip-down

CO8 Harpy

The hawkbill blade originated in the marine/ fishing industry where severing rope, line and netting is done at arm's length quickly and efficiently. The curving arc holds what you're cutting against the sharpened edge, stopping it from slipping off the tip.

• David Boye dent

4-1/8"104mm 3-13/16"97mm

- Drying vent in handle
- Steel clip carries tip-down



5.6 oz 159 g



C14 93mm Rescue

For Save and Serve Professionals performance, ergonomics and comfort are key. Black version is fully serrated to the tip. Blue version has a PlainEdged tip for detailed cutting and wire stripping.

- VG-10 Sheepfoot blade is flat, saber-ground
- David Boye dent
- 14mm Spyderco Round Hole
- FRN Volcano Grip handle in black or blue
- Ambidextrous, tip-up clip

C45 79mm Rescue

Spyderco offers a smaller Rescue because everyone's hands are sized differently and occasionally we need a smaller blade. Engineered and design from the base up to achieve the utmost level of ergonomic comfort and performance.

VG-10 Sheepfoot blade is flat, saber-ground

3

- David Boye dent
- 14mm Spyderco Round Hole
- FRN Volcano Grip handle in black or safety orange
- Ambidextrous, tip-up clip

 Model
 Closed
 Overall
 Blade
 Edge
 Blade Steel
 Weight
 Edge Types

 RESCUE 93MM C14
 4-5/8"116mm
 8-3/16"209mm
 3-5/8"93mm
 3-7/16"86mm
 VG-10
 2.602 75g
 SE, CE

 RESCUE 79MM C45
 4-1/8"104mm
 7-1/8"183mm
 3-1/8"79mm
 2-5/8"67mm
 VG-10
 2.250z 64g
 SE

HARPY CO8 3-7/8″ 99mm 6-1/2″ 165mm 2-3/4″ 70mm 2-9/16″ 65mm VG-10 3.75oz 106g SE RESCUE 79MM C45 4-1/8″ 104mm 7-1/8″ 183mm 3-1/8″ 79mm 2-5/8″ 67mm VG-10 2.

PE. SE. CE

C17 Catcherman

A lightweight folding filet knife is an advantage when hauling gear to a favorite fishing spot. Features a thinly-ground, edge retentive blade with the right amount of flex for filleting and de-boning. 75% PlainEdged with 25% serrations at the base for cutting fibrous fish material, skin, cartilage and bone.

- MBS-26 flat-ground blade
- Volcano Grip FRN handle
- Integral tip-up pocket clip
- David Boye dent

TO2 SpyderSaw

The SpyderSaw bites through wood, bone and fibrous materials. Ideal for campers, paddlers (strainers), hunters, and yard chores, we incorporated into a folding saw our top-selling knife features: One-hand opening, premium steel and a pocket clip.

- AUS-6 sawblade
- Edge: Off-set dual level serrations
- David Bove dent
- FRN Volcano Grip handle
- Integral tip-up FRN pocket clip



CATCHERMAN C17 5-15/16" 151mm 10-7/16" 265mm 4-3/4" 121mm 4-5/16" 110mm 2.5oz 71a SPYDERSAW T02 5-15/16" 151mm 10-7/16" 265mm 4-7/8" 124mm 4-11/16" 119mm 2.98oz 84.5a



People buy small knives assuming they'll use them for small non-demanding cutting jobs. By adding a forefinger choil and spine thumb-rest we create large knife ergonomics in a small package.

Dragonfly SS - C28

- Leaf-shaped, flat-ground AUS-8 blade
- 11mm Spyderco Round Hole
- David Boye dent
- FRN Volcano Grip handle
- Integral tip-up pocket clip

Small, fully stainless and ready for engraving or personalization. Ergonomic handle and spine cusp make gripping both comfortable and fatigue-free.

- ATS-55 leaf-shaped blade is flat-ground
- Spine cusp positions the index finger or thumb
- Three-screw metal pocket clip
- David Boye dent
- Tip-up carry
- Recommended for engraving or embellishment

C29 Cricket SS

Dragonfly - C288

Thin is in. Knifemaker Chris Reeve introduced the concept of creating a LinerLock's liner out of the back scale of the handle. This shaves away thickness and bulk, while assertively locking with fewer moving parts. Reverse "S" blade curves to a precision tip for intricate/detailed cutting.

Cricket - C29

- VG-10 hollow-ground blade
- Right-handed tip-down
- Suitable as a money clip/ tie-tack or for engraving

Blade Steel Weight Edge Types DRAGONFLY C28BK 3-7/32" 82mm 5-7/16" 138mm 2-5/16" 58mm 1-7/8" 48mm AUS-8 1.2oz 33a PE. SE ATS-55 PE. SE 5-7/16" 138mm 2-5/16" 58mm 2.6oz 73g DRAGONFLY C28 3-7/32" 82mm 1-7/8" 48mm

CRICKET C29 2-3/4" 70mm 4-9/16" 116mm 1-7/8" 47.5mm 1-3/4" 44mm VG-10 1.75oz 49.5a PE, SE

CE



C36GE Military Model

Save and Serve Pros require hard-use tactical folders, ensuring top performance in the field. Steel is the spirit of the knife so CPM-S30V (nearly 2% carbon) seemed the logical choice for the Military given its reputation for edge retention and rust resistance. Spacers run the handle's length exposing inside components for inspection and cleaning. Handle flares at the front and butt end stop slipping while aggressively cutting or sawing.

- CPM-S30V modified clip-point blade
- 14mm Spyderco Round Hole
- Spine texturing for thumb purchase
- G-10 handle scales
- Nested Walker LinerLock®
- Right-hand tip-down black steel clip
- Made in Golden, Colorado

Model

Available with a black-coated blade

C81 Para-Military

When introduced, Military Model critics claimed it too large and more knife than the average user needed. Likewise, fans heralded the knife's big attributes and performance. So, "How do we satisfy both worlds, creating a mid-sized knife that cuts and performs like a larger knife?" Our answer, the Para-Military which is 2/3 the size of the original Military.

- CPM-S30V modified clip-point blade
- 14mm Spyderco Round Hole
- Spine texturing for thumb purchase
- G-10 handle scales
- Nested Compression Lock®
- Right-hand tip-down black steel clip
- Made in Golden, Colorado
- Available with a black-coated blade

Edge Blade Steel Weight Edge Types

PE. SE. CE

PE, CE

PE. SE

C41 Native SS

Native III - C78

Equally ergonomic as the lightweight Native. The stainless handle is smoothly chamfered along its edges with double-choil position points lessening fatigue and discomfort during long-term cutting.

- AUS-10 hollow-ground blade
- Weight reducing spine swedge and spine texturing
- Ambidextrous tip-up carry
- Recommended for engraving or embellishment

C41BK Native

Engineered for the human hand, the Native maximizes cutting while minimizing discomfort and fatique. Two distinct finger choils: Ŏne positions the index finger behind the blade for control, the second situates the hand farther back on the handle for added dexterity.

- CPM-S30V hollow-ground blade
- David Boye dent
- Bi-Directional Textured® FRN handle
- Ambidextrous black steel clip carries tip-up
- Made in Golden, Colorado

C78 Native III

Spyderco's designers like to turn out the lights and design in the dark, meaning function and comfort outweigh eye-candy every time. Dips, valleys and expansions on the handle keep the hand firmly positioned.

Native SS

- VG-10 hollow-ground blade
- David Boye dent
- Bi-Directional Textured® FRN handle
- Weight reducing spine swedge and spine texturing
- Ambidextrous black wire clip carries tip-up

Model Closed NATIVE SS C41 3-15/16" 100mm NATIVE C41BK 3-15/16" 100mm **NATIVE III C78** 7-1/16" 179mm 4" 101mm

Overall 7" 178mm 7" 178mm

3-1/8" 80mm

2-5/8" 66mm

VG-10

2-5/8" 66mm

Blade Steel Weight Edge Types **AUS-10** 4.6oz 131a CE PE, CE CPM-S30V 2.65oz 75.2a

MILITARY MODEL C36 5-1/2" 139mm 9-1/2" 242mm 4" 102mm 3-11/16"94mm CPM-S30V 4.2oz 120a MILITARY MODEL C36BK 5-1/2" 139mm 9-1/2" 242mm 4" 102mm 3-11/16" 94mm CPM-S30V 4.2oz 120g PARA-MILITARY C81 / C81BK 4-3/4" 121mm 7-7/8" 200mm 3-3/32"81mm 2-15/16"74mm CPM-S30V

Overall



C63 James A. Keating Chinook II

Master At Arms, James A. Keating is known for his Filipino martial arts style and his tactical equipment/training company Combat Tech. Locking system is rated for hard-use cutting. passing or blocking and is suitable for camping, hunting and field use.

- CPM-S30V modified Bowie blade is hollow-ground
- G-10 handle with dual steel liners
- Ambidextrous tip-up or tip-down carry
- Made in Golden, Colorado

C95 Manix

Dual skeletonized liners in the G-10 handle add strength without additional weight. Thumb serrations above the hole for aggressive gripping. Outstanding ergos and smooth open/close result from the relationship between the blade's weight, the lock's shape and the lock spring's strength.

- CPM-S30V blade is double flat-ground
- G-10 handle with dual steel liners
- Ambidextrous tip-up or tip-down carry
- Made in Golden, Colorado

C66 Centofante3

Frank Centofante is a respected knifemaker and former President of the Knifemaker's Guild. The Centofante3 has two grip channels and an inlayed palladium silver Spyderco bug in the handle. Back-lock is positioned midway on the spine for security and convenience.

- VG-10 hollow-ground blade
- David Boye dent
- FRN handle
- Weight reducing spine swedge and spine texturing
- Right-hand black steel clip carries tip-up or down

C70TI A.T.R. (At The Ready)

The A.T.R. was voted 'Knife of The Year - 2003' by Knives Illustrated magazine. Holes in the handle lessen weight, doubling as indexing divots for rotation to different grip positions. A finger choil and pinky shelf assure positive grip on the folder in any draw. Cobra Hood positions the thumb for rapid (by feel) deployment and makes a textured control seat for the thumb while cutting. Heavy-

 CPM-S30V hollow-ground blade has an unsharpened swedge

duty rated Compression Lock is integrated.

• 6AL4V Titanium handle

A.T.R. - C70SS

- Cobra Hood™
- Ambidextrous tip-up carry

C70SS A.T.R. Stainless Handle

Matching features as the titanium-handled A.T.R. but with a price-point reducing stainless handle.

- VG-10 hollow-ground blade has an unsharpened swedge
- Stainless steel handle
- Cobra Hood™
- Ambidextrous tip-up carry

• Made in Golden, Colorado

New

CHINOOK II C63 MANIX C95 5-1/16" 129mm

8-5/8" 218mm 8-3/4" 222mm CENTOFANTE3 C66 4-1/2"115m

7" 178mm

3-1/4" 83mm

CPM-S30V VG-10

6oz 169a 6.125 oz 175g

PE. CE

PE. CE



C73GPS Impala

South African knifemaker Ed Scott both hunts and crafts custom knives for professional hunters. We tested this one on a Muley taken one cold morning near our Golden facility and found the double beveled gut hook (sharpened on both sides of the inside radius) unzips quickly. Unsharpened serrations above the hook offer slip resistance for the index finger.

- VG-10 hollow-ground blade
- Nested Walker LinerLock®
- Black G-10 handle
- Nested low profile clip carries right-hand tip-down

C75 Kiwi

The Kiwi unites Grandfather's favorite whittler with Spyderco high-tech materials. Hole is positioned for comfortable pivotal opening rotation. Dual finger choils deposit the foreand middle fingers in alignment optimizing control.

C75SS Stainless Kiwi Same ergonomic features as the

jigged bone Kiwi but with a fully stainless, engraving-ready handle.

- VG-10 Wharncliffe blade
- C75- Stainless handle with iigged-bone inlay C75SS Stainless steel handle
- Clipless

C83 Schempp Persian Folder

Ed Schempp is a wheat farmer. skillful metallurgist and custom maker whose Persian Folder blends Classic Western with Exotic East. Deep-bellied. the blade ends in an upswept tip with its curves continuing through to the handle. Top-notch fit and finish.

- VG-10 hollow-ground blade
- Micarta handle with brushed steel bolsters
- Spine texturing for added purchase
- Right hand tip-up carry

3 D'Allara Rescue - C82 New C79 Assist C82 D'Allara Rescue NYPD officer John D'Allara was a life-long Named for its job function - to Assist.

SpyderEdged blade cuts fibrous material with a PlainEdge tip for detailed cutting. Wavy pattern on the spine and handle let you position rope between the half-open blade and handle, scissoring shut, safely severing cord without fully opening/exposing blade. Built in survival whistle. Assist I has a patented blunt-tipped. When closed, squeezing the blade into the handle exposes a replacable glass-breaking carbide tip. Assist II has flat-ground Wharncliffe blade without the carbide glass-breaking feature.

- VG-10 hollow-ground blade
- David Boye dent
- Bi-Directional Textured™ 3-D FRN handle
- Cobra Hood
- Ambidextrous tip-up wire clip

Spyderco collector who perished in the 9/11 World Trade Center attack. Named in his honor, our full-sized Rescue (no pointed tip) is ground thick and evenly from heel to tip. Textured handle has inlayed dual steel liners.

- VG-10 hollow-ground Sheepfoot blade
- 14mm Spyderco Round Hole
- Ball Bearing Lock™
- Spine texturing for thumb purchase
- FRN Bi-Directionally Textured, three-dimensional handle
- Ambidextrous, tip-up wire clip

Model	Closed
IMPALA C73	5″ 128mm
KIWI C75 / C75SS	3-3/16" 81mm
CCUEMDD COS	4 9/4" 494mm

8-3/4" 221mm 8-1/4" 209mm

3-1/2" 88mm

1-7/8" 47mm

Blade Steel Weight Edge Types VG-10

1.75oz 50g/1.67oz 47g

CE

PE

ASSIST I C79 4-7/8" 124mm ASSIST II C79 4-7/8" 124mm

8-3/8" 213mm 8-3/8" 213mm D'ALLARA C82 4-15/16" 125mm 7-7/8" 200mm

3-11/16"94mm 3-3/8"86mm 3-1/2"88mm 3-3/16"81mm

Blade Steel Weight Edge Types 4oz 115a

3.9oz 111g 5.75oz 164a



C80 Dodo

The Dodo is a little big knife designed to carry small and cut large. 2" blade is legal and socially acceptable in most municipalities. Its curved belly excels at heavy cutting and its downward-pointed tip is for fine/ detailed slicing. Multi-positional finger choils.

- CPM-S30V hollow-ground blade
- Ball Bearing Lock™
- G-10 handle in blue or black
- Ambidextrous tip-up wire clip
- Made in Golden, Colorado

C84 Warren Thomas Karambit

The Karambit's claw-shape originated in Indonesia for harvesting and for personal protection. Knifemaker Warren Thomas' bio-engineered design is stainless with an arcing blade, curving handle and ring for swinging to different grip positions.

- VG-10 double flat-ground blade
- 13mm Spyderco Round Hole
- Chris Reeve Style Integral LinerLock
- Right -or left-hand, tip-up or carry

C85 Yojimbo

Designer Michael Janichs' triangular-shaped blade holds the sharpened edge in contact with what you're cutting, while the fine tip generates less resistance when initiating piercing cuts. Palm-fitting handle heightens dexterity/control, the tapered tail doubles as a pressure point or striking tool. Indexing holes on clip and handle.

- CPM-S30V modified Wharncliffe flat-ground blade
- Nested Compression Lock
- G-10 handle in blue or black
- Ambidextrous, tip-up carry
- Made in Golden, Colorado

Blade Steel Weight Edge Types

DODO C80 KARAMBIT C84 5-1/32" 128mm 5" 127mm

5-5/8" 143mm

2-1/8" 54mm 1-13/16" 46mm

1-3/4" 44mm 7-13/16" 199mm 2-7/8" 73mm 2-11/16" 69mm CPMS30V

2.6oz 74a 5oz 145g 3.6oz 102a

PE. SE PE PE

SCORPIUS C87 4-3/8"111mm 7-15/16"186mm

 VG-10 flat-ground blade David Boye dent

To stretch is the act of extending

activities or as an everyday carry

piece. Handle is inlaved on both

sides with Kraton. The small steel

dot inset into the Kraton makes

a seat for the clip's contact point

and offers a place to engrave a

name or initials.

or drawing out beyond normal

limits. The Stretch's usability

expands to hunting, outdoor

Steel pocket clip carries

The first two installments in an ongoing series of gent's folders featuring stainless handles inlaid with Cocobolo wood or Micarta. New handle material inlays are planned for regular release throughout 2005, visit www.spyderco.com for updates. Quantities limited to 600 pieces per run.

- VG-10 flat-ground blade
- Righthand tip-down carry
- purchase

Scorpius - C87	O STREET		
Stretch - C90	STATE OF THE STATE	Net	
1.35 D		P. Land	
Кора - С92		New Accordance for the second and th	Liver
C87 Scorpius	C90 Stretch	C92 Kopa	

makes an effective impact and non-lethal control tool.

• VG-10 hollow-ground blade Stainless steel handle

"Form follows function- not

looks" is the design philosophy

of Eric Glesser's urban tactical

for city carry, its wavy handle

middle fingers to stop forward/

backward slipping. Tapered tail

positions both index and

utility knife the Scorpius. Sized

• 14mm Spyderco Round Hole

• Right-handed, tip-up or tip-down carry

ambidextrously, tip-up or tip-down

Spine cusp for added

2-1/2" 64mm VG-10 4.3oz 122a PE. SE PE. CE 4-9/32"109mm 7-13/16"198mm 3-1/2"89mm VG-10 4.5oz 128a 3-1/8" 79mm KOPA C92 3-7/16"87mm 5-3/16"148mm 2-7/16"62mm 1-15/16"49mm 2.5 oz 70g



C88 Salt I / C91 Pacific Salt

A myth in the knife world is that somewhere there exists steel with high-performance cutting abilities that cannot rust. Myth is now reality with new H1 steel. A precipitation-hardened alloy with .1% nitrogen, it reacts like carbon in the steel matrix but doesn't react to chlorine, making rust. Edge retention is comparable to premium knife steels but remains rust free even for those challenged by cleaning their knives. Lock bar, pins and clip are also impervious to rust and pitting. Lanyard hole offers backup cord/thong attachment for water use.

- H1 hollow-ground blade with slightly rounded tip
- 14mm Spyderco Round Hole
- Black or yellow FRN Volcano Grip handle
- David Boye dent
- Ambidextrous, tip-up carry

C89 Atlantic Salt

Preferred by seafarers, rescue workers, EMTs and ranchers. Atlantic Salt is a rust-free option for cutting in an urgent situation.

- H1 hollow-ground sheep-foot blade
- 14mm Spyderco Round Hole
- Black or yellow FRN Volcano Grip handle
- David Boye dent
- Ambidextrous, tip-up carry



LBK/LFG Ladybug

Small enough to fit unnoticeably on a keychain, in a purse or the bottom of a pocket. Bites easily through 1/2 thick rope. Available in black or forest green.

Ladybug/Photon Combo Ever find yourself needing a knife and a small light or torch? The Ladybug and Photon II attach together via three small rings that spread out for flat carry in a pocket or purse. Photon emits 6500 Kelvin of light with a 100+ hour Lithium battery. Available forest green only.

- AUS-6 hollow-ground blade
- FRN handle with Volcano Grip
- Clipless

JBK/JFG Jester

Take the Jester Test: Carry one for 14 days and on day 15 leave it home. Notched spine and tip for non-slip control. Available in black or forest green.

Jester/Photon Combo

Jester/Photon II set has a textured spine and tip for added control. Three rings connect the knife and flashlight, carrying flat and bulge-free in a pocket or purse. Available forest green only.

- AUS-6 hollow-ground blade
- FRN handle with Volcano Grip in forest green
- Clipless

JSS Jester

Our smallest all-steel folder offers remarkable ergonomic control and cutting ability in a keychain-sized tool.

- AUS-6 hollow-ground blade
- Recommended for engraving or embellishment
- Clipless

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
SALT I C88	4″ 102mm	7″ 177mm	3″76mm	2-11/16" 68mm	1 H-1	2.0oz 57g	PE, SE
PACIFIC SALT C91	4-15/16" 125mm	8-5/8" 219mm	3-13/16" 97mm	3-3/8" 86mm	H-1	3.0oz 86g	PE, SE
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Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
DYBUG LBK/LFG	2-1/2" 64mm	4-15/16" 168mm	1-15/16" 49mm	1-3/4" 44mm	AUS-6	0.5oz 16g	PE, SE
JESTER JBK/JFG	2-1/2" 64mm	4-15/16" 168mm	1-15/16" 49mm	1-3/4" 44mm	AUS-6	0.5oz 16g	PE, SE
JESTER JSS	2-1/2" 64mm	4-15/16" 168mm	1-15/16" 49mm	1-3/4" 44mm	AUS-6	1.4oz 38g	PE, SE 🛒



B01 SpyderFly

The spyder ate the fly. The SpyderFly infuses traditional Balisong elements with innovative Spyderco features. Pinch-free chamfered cast steel handles. Spring loaded latch locks closed for safe carry, but does not lock open. Spyderco Round Holes allow for controlled, smooth swinging.

- VG-10 hollow-ground blade has an unsharpened swedge
- Dagger grind creates equal weight/ balance on both sides of the blade
- Wire clip attaches to either handle, either side for a variety of carrying positions

B03 SzaboFly

Knifemaker, martial artist, adventurer and businessman, Laci Szabo is the creator of the SzaboFly. Spyderco Round Holes enhance retention and control while rotating/swinging the blade. Asian inspired, the handle curves, fitting the hand and the blade curves, fitting into the handle.

- VG-10 hollow-ground blade has an unsharpened swedge
- Dagger grind creates equal weight/ balance on both sides of the blade
- Wire clip attaches to either side for a variety of carrying positions



FB01 & FB02 Bill Moran

Bill Moran is the grandfather of American knifemaking and the founder of the American Bladesmith Society. His knife is available in two styles: The FB01 has an upswept Bowie blade. the FB02 a drop-point blade. Blades taper to a fine, uniformly ground tip.

- VG-10 flat-ground blades (Bowie-shape or Drop-point)
- FRN handle inlayed with Kraton panels
- Kydex sheath with multi-position Tek-Lok® fastener

FB12 Vagabond

For the wanderer, backpacker, camper or picnicker. The Vagabond has an integral, unique plastic sheath that pivots out/upward, snappingover, and safely covering, the cutting edge. The cover then folds back into the handle.

- AUS-6 flat-ground blade
- Bi-Directional Textured[™] FRN handle
- Lanyard hole

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Types
SPYDERFLY B01	6″ 152mm	9-3/4" 248mm	4-1/8" 105mm	3-11/16" 94mm	440C	6.562oz 167g	PE
SZABOFLY BO3	5-1/2" 140mm	9-7/8" 251mm	4-1/4"108mm	3-1/2" 89mm	VG-10	5.5oz 156g	PE

Model	Closed	Overall	Blade	Edge	Blade Steel	Weight	Edge Type:
BILL MORAN FB01	N/A	8" 203mm	3-7/8" 99mm	3-1/2" 89mm	VG-10	3oz 84g	PE
BILL MORAN FB02	N/A	8-1/16 " 205mm	3-7/8" 99mm	3-3/8" 86mm	VG-10	3oz 84g	PE
VAGABOND FB12	N/A	7-7/8" 200mm	3-1/8" 79mm	2-7/8" 73mm	AUS-6	2.8oz 79a	PE

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Blueprinted for demanding outdoor camp/ field/utility use and effective for food prep too. Textured spine cusp and finger choil position the hand for advantageous control. Flattened pommel generates a thumb-leveraging shelf in backward or reverse grip.

- VG-10 spear-point double flat-ground blade
- FRN textured handle
- Indexing divots
- Lanyard hole
- Boltaron® sheath with 5-position Tek-Lok® fastener

FB05TR Temperance Trainer

Designed simultaneously with the live with a round-tipped non-sharpened blade.

- AUS-6 non-sharpened flat-ground blade
- Red FRN handle (designate it non-sharpened)
- Boltaron® sheath with 5-position Tek-Lok® fastener

Temperance incorporating identical features but

- Indexing divots
- Lanyard hole



KO4 Utility Knife

Carries the highest customer satisfaction rating with exceptional cutting performance and edge retention. Designed for cutting boards, the thin blade is semi-flexible passing easily through foods.

- MBS-26 spear-point. flat-ground blade
- Black Sermollan® multi-stepped handle
- Handwash recommended

K05 Small Utility Knife

MBS-26 steel offers exceptional edge retention, sharpness and cutting performance. Two-step serration pattern allows the sharpened cusps to initiate penetration while keen inside curves follow through.

- MBS-26 spear-point, flat-ground blade
 - Black or red Sermollan® multistepped handle
 - Handwash recommended

KO8 Santoku

Japanese style butcher's knife has a subtle curve for rocking cuts. Vertical finger guard stops the hand from slipping forward toward the cutting edge.

- MBS-26 flat-ground blade
- Black Sermollan® multi-stepped handle
- Handwash recommended

K09 Mini Paring Knife

A scalpel excels at detailed cutting because its handle is larger than its sharpened edge. Same premise here for slicing, pitting, peeling and paring foods.

- MBS-26 flat-ground (from heel to tip) blade
- Black Sermollan® multi-stepped handle
- Handwash recommended

Model Closed Blade Steel Weight Edge Types **TEMPERANCE FB05** N/A 9-5/8" 243mm 4-7/16" 113mm 4-1/8" 104mm VG-10 5.375oz 152g PE. SE TEMPERANCE TRAINER FB05TR N/A AUS-6 9-1/2" 240mm 4-5/16" 109mm 5.2oz 146g N/A

Model **UTILITY KNIFE K04 SMALL UTILITY KNIFE K05** SANTOKU KO8 PARING KNIFE K09

Overall 10-7/8" 275mm 8-7/8" 225mm 12-1/8" 307mm 5-1/2" 140mm

Blade 6-1/2" 162mm 4-1/2" 116mm 6-7/8" 174mm MBS-26

2"51mm

Blade Steel MBS-26 MBS-26

MBS-26

Weight 2oz 57q 1.5oz 43q

5oz 140g

0.7oz 20g

Edge Types SE SE PE PE



204MF Tri-Angle Sharpmaker

"A sharp knife is safer than a dull one." The 204MF includes two sets of high alumina ceramic stones: Pair of medium-grit (brown) stones for aggressive sharpening and a pair of fine (white) stones for professional grade finishing. Triangular shape sharpens PlainEdges (flat sides) and SpyderEdges (corners). A channel on each stone sharpens pointed items like fishhooks, darts and awls. Brass safety rods protect the user's hands. Components store inside the ABS plastic base and lid. Pre-set sharpening angle of 30° (15° each side) or 40° (20° each side) for knives and a 12.5° scissor setting. Underside of the base accepts two stones side-by-side for use as a benchstone. Use dry without oil, water or lubricants. To clean: scrub stones with a plastic scouring pad and powered cleanser. Autoclave safe. Includes instruction book and video (VHS, PAL or SECAM).

204UF Ultrafine Triangle Stone

Ultrafine stones provide professional finishing, tightening the steel's scratch pattern to an even keener degree for hair-popping sharpness and polishing. Sold individually.

204D Diamond Triangles

Steel triangles are coated in a bonding agent then covered in diamond particles. Recommended for removing stock, restoration and aggressively re-shaping, re-beveling and re-profiling. Sold as a pair.

Benchstones

Our benchstones effectively hone wide tools: plane irons, chisels, large blades, woodworking equipment, even ski edges. Sold separately in: fine, medium or ultra-fine grits. Packaged in a polymer case with non-skid rubber feet for tabletop use. Use dry without lubricants or oils. To clean: scrub with plastic scouring pad and powered cleanser. Autoclave safe.

Small rectangular stones are portable for honing little items. Sold separately in medium or fine grits. Leather pouch. Autoclave safe, clean with a plastic scouring pad and powdered cleanser. 303MF Double Stuff

303F and 303M bonded back to back. Leather pouch included. Autoclave safe.

dental professionals all use small fine-grit sharpening stones to debur hardened molds. even carbide. Set of four in a suede pouch includes: Round. square, triangular, and slip-shaped stones. Or sold individually in plastic tubes. Clean with a plastic scouring pad and powdered cleanser. Autoclave safe.

Portable ellipticalshaped stones offer four sharpening surfaces: Flat surface and a large radius for PlainEdges. a small radius for SpyderEdges and a groove for sharpening pointed items. Fine grit (white) or medium grit (brown). Sold separately or as a pair. Suede storage pouch.



Spyderco.com

Visit us online at Spyderco.com. Information is a potent tool. Spyderco's official website provides a vast library of product information to aid you in selecting the knife best suited to your needs and usage. Would you like to know cutting edge length of the Police Model? Why the Spyderco Round Hole? Where is the closest dealer in my area? The answers are here along with an active forum community ready to discuss, in real time, impressions and opinions about Spyderco products and their performance. Take a look around and if you cannot locate the information you are seeking, contact us we'd love to hear from you.

- The Complete Spyderco Collection
- Press Releases & Photos
- News & Announcements
- Specials and Closeouts
- Technical Information
- Edge-U-Cation
- User Forums





SpyderShirts

"All God's Critters Have Knives" tees. Four-color silk-screen image. 100% pre-washed cotton. M - L - XL - XXL

SpyderHat

SpyderGear for your lid. The cap is black brushed 100% cotton with adjustable sliding clasp. One size fits all.

SpyderVisor

Open ended visor is black brushed 100% cotton with padded adjustable headband for comfort and perspiration absorption. One size fits all.

Steel	Carbon	Chromium	Cobalt	Copper	Manganese	Molybdenum	Nickel	Nitrogen	Phosphorus	Silicon	Sulfur	Tungsten	Vanadium
H-1	0.15	14.00-16.00	-		2.00	.50-1.50	6.00-8.00	0.10	0.04	3.00-4.50	0.03	-	-
0-1	0.85-1.00	0.40-0.60	-	TAN-COL	1.00-1.40		0:30	:	- 100	0.50	-	-	0:30
W-1	0.70-1.50	0.15	-	-	0.10-0.40	0.10	0.20		-	0.10-0.40		0.50	0.10
A-2	0.95-1.05	4.75-5.50	-	-	1.00	0.90-1.40	0.30	-	-	0.50		1	0.15-0.50
D-2	1.40-1.60	11.00-13.00	-	-	09:0	0.70-1.20	0:30	-	-	09:0	-	1	1.10
M-2	0.95-1.05	3.75-4.50	-	-	0.15-0.40	4.75-6.50	0:30		-	0.20-0.45		5.00-6.75	2.25-2.75
W-2	0.85-1.50	0.15	-	-	0.10-0.40	0.10	0.20	-	-	0.10-0.40	1	0.15	0.15-0.35
1095	0.90-1.03	-	-	-	0.30-0.50	- 100	- 6	-	0.04	-	0.05	-	
20-CV	1.90	20.00	-	-	0.30	1.00	1			0.30		09:0	4.00
5160	0.56-0.64	0.70-0.90	-	-	0.75-1.00		-		0.035	0.15-0.30	-	-	-
52100	0.98-1.10	1.30-1.60	-	-	0.25-0.45	A 14 21	VO - 1	-	0.025	0.15-0.30	0.025		-
420J2	0.15	12.00-14.00	-	-	1.00				0.04	1.00	0.03	-	
425 Modified	0.40-0.54	13.50-15.00	-	-	0.50	0.60-1.00	Mary Mary		0.035	0.80	0.03	1	0.10
440A	0.65-0.75	16.00-18.00	-	-	1.00	0.75		,	0.04	1.00	0.03	-	State
440B	0.75-0.95	16.00-18.00	-	-	1.00	0.75		-	0.04	1.00	0.03	-	
440C	0.95-1.20	16.00-18.00	-	-	1.00	0.75	-	-	0.04	1.00	0.03		
440XH	1.60	16.00			0.50	0.80	0.35			0.40	-	-	0.45
AUS-6	0.55-0.65	13.00-14.50	-	- N M	1.00	- 1	0.49		0.04	1.00	0.03	-	0.10-0.25
AUS-8	0.70-0.75	13.00-14.50	-	- T.	0.50	0.10-0.30	0.49		0.04	1.00	0.03		0.10-0.26
AUS-10	0.95-1.10	13.00-14.50	-	-	0.50	0.10-0.31	0.49	-	0.04	1.00	0.03	-	0.10-0.27
GIN-1	06:0	15.50	-	-	09:0	0:30	-	1	0.02	0.37	0.03	-	-
ATS-34	1.05	14.00		-	0.40	4.00	1	-	0.03	0.35	0.02		
154CM	1.05	14.00	1		0.50	4.00	-	,	-	0:30	-	1	
ATS-55	1.00	14.00	0.40	0.20	0.50	09:0	-	-	-	0.40		-	
VG-10	0.95-1.05	14.50-15.50	1.30-1.50		0.50	0.90-1.20	-	- N N	0.03	09:0		Section of the Sectio	0.10-0.30
BG-42	1.15	14.50	N. I.	-	0.50	4.00	- 11	7 -		0:30		というと	1.20
MBS-26	0.85-1.00	13.00-15.00		-	0.30-0.60	0.15-0.25	- 10	: 1	0.04	0.65	0.01	-	
MRS-30	1.12	14.00		-	0.50	09:0	-	:	-	1.00	-	1	0.25
CPM-S30V	1.45	14.00	-	10 -		2.00		0.20			-	-	4.00
CPM-S60V	2.15	17.00		-	0.40	0.40	0	:	:	0.40		1	5.50
CPM-S90V	2.30	14.00	-	-		1.00		-		:			9.00
CPM-10V	2.45	5.25		1	0.50	1.30	1		- 3	06:0	0.07	-	9.75
CPM-3V	0.80	7.50	- CO.		-	1.30	1		-	-	- 1	7	2.75
Hitachi Blue Super Steel	el 1.40-1.50	0.30-0.50			0.20-0.30	0:30-0:20	-	-	0.025	0.10-0.20	0.004	2.00-2.50	0.50
Sandvik 12C27	09:0	13.50		-	0.40	-	-		0.025	0.40	0.01	-	
Sandvik 12C27 Mod.	lod. 0.52	14.50		-	09:0	-	-		0.25	0.40	0.01	-	
Vascowear	1.12	7.75	-	-	0.30	1.60		:	- 10	1.20		1.10	2.40
X-15TN	0.42	15.55	-	-	0.46	1.70	0.30	0.21	0.017	0.23	0.002		0.29
ZDP-189	3.00	20.00		-		- 1	-				-	-	

Carbon (C)

Increases edge retention and raises tensile strength.
 Increases baddees and improves resistance to wear.

 Increases hardness and improves resistance to wear and abrasion.

Chromium (CR)

- Increases hardness, tensile strength, and toughness.
- · Provides resistance to wear and corrosion.

Cobalt (CO)

- Increases strength and hardness, and permits quenching in higher temperatures.
- Intensifies the individual effects of other elements in more complex steels.

Copper (CU)

· Increases corrosion resistance.

Manganese (MN)

- Increases hardenability, wear resistance, and tensile strength.
- Deoxidizes and degasifies to remove oxygen from molten metal.
- In larger quantities, increases hardness and brittleness.

Molybdenum (MO)

- Increases strength, hardness, hardenability, and toughness.
- Improves machinability and resistance to corrosion.

Nickel (NI)

Adds strength and toughness.

Nitrogen (N)

 Used in place of carbon for the steel matrix. The Nitrogen atom will function in a similar manner to the carbon atom but offers unusual advantages in corrosion resistance.

Phosphorus (P)

- Improves strength, machinability, and hardness.
- · Creates brittleness in high concentrations.

Silicon (SI)

- Increases strength.
- Deoxidizes and degasifies to remove oxygen from molten metal.

Sulfur (S)

• Improves machinability when added in minute quantities.

Tungsten (W)

- Adds strength, toughness, and improves hardenability.
 Vanadium (V)
- Increases strength, wear resistance, and increases toughness.

Steel, & How We Get It Where We Want It To Be.

Steel is a combination of iron and no more than 2% carbon. Steel is alloyed with other elements that combine, producing special properties. Once a particular alloy¹ combination (or steel type) is selected, specific procedures are used to maximize the unique qualities required for that steel to perform. Generally, the process for converting a steel alloy into premium knife steel is in the heat-treating².

Heat-treating is the most important stage of the evolution of an alloy into a performance knife steel. Step one in the heat-treating process is reaching a critical temperature³. The temperature is held for a specific amount of time (depending on the steel being hardened) and causes the steel to become austenetized⁴. Heat treatment is one of the many factors determining the grain size⁵ of the steel (a fine grain structure is more desirable for knife blades

because it improves edge retention and enhances blade finish).

The steel is then guenched to achieve its maximum level of hardness7. At this point the steel is too hard and brittle for practical use and thus tempering8 is important in bringing the steel to its ideal harness level (different knife steels perform best at different levels of hardness). Tempering also increases wear resistance and toughness9 properties. When tempering, it is important to understand the interaction between hardness and toughness. An increase in hardness is usually accompanied by an increase in yield strength¹⁰ and tensile strength¹¹ and a decrease in impact strength¹² and ductility¹³. An increase in toughness is accompanied by the opposite effect (i.e. an increase in toughness and ductility and a decrease in yield strength and tensile strength). High impact knives such as swords or machetes benefit from a softer blade (avoiding breakage) while low impact knives such as pocketknives may benefit from a harder blade (to improve wear resistance). Once tempering is complete, the final hardness of the steel can be determined using a Rockwell Test14.

For additional detailed information on the above processes and properties, we recommended the following references that were used to compile this information; *Metallurgy Fundamentals* by D.A. Brandt (published by Goodheart-Willcox) and *Heat Treater Guide* by P.M. Unterweiser (published by ASM).

- Alloy- a material that is dissolved in another metal in a solid solution; a material that results when two or more elements combine in a solid solution.
- Heat Treating- heating and cooling metal to prescribed temperature and the limits for the purpose of changing the properties and behavior of the metal.
- Critical Temperature- the temperature at which steel changes its structure to austenite in preparation for hardening.
- Austenetized- the basic steel structure state in which an alloy is uniformly dissolved into iron.
- Grain Size- the physical size of the austenite grains during austenizing. Actual size can vary due to thermal, time and forging considerations.
- Quenched- rapid cooling from the critical temperature using water, oil or other means.
- Hardness- resistance of a steel to deformation or penetration analogous to strength.
- Tempering- reheating to a lower temperature after quenching for the purpose of slightly softening the steel, precipitating carbides and relieving stress.
- Toughness- the ability of a material to resist shock or impact.
- 10. Yield Strength- the point at which a steel becomes permanently deformed: the point at which the linear relationship of stress to strain changes on a Stress/ Strain curve.
- Tensile Strength- indicated by the force at which a material breaks due to stretching.
- 12.Impact Strength- the ability of a material to resist cracking due to a sudden force.
- 13.Ductility- the tendency of a material to stretch or plastically deform appreciably before fracturing.
- 14. Rockwell Test- a measurement of steel hardness based on the depth of penetration of a small diamond cone pressed into the steel under a constant load.



We thank those who made this fundraiser a reality.
Lt. John McArdle – NYPD, Officer Jerome Kazlauskas – NYPD, Officer Jerome Maier – NYPD, Officer Juan Gonzalez - NYPD, Jeff Silman, Officer John D'Allara and Family New York – NYPD (perished in Tower Number 1), Judd Evans - Evergreen, CO, Joe Rogers - Rogers Wire EDM Service, Arvada, CO Darrell Lewis - Bodycote, Greensboro, NC, The Spyderco Crew, Golden, CO.

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WARRANTY

Spyderco knives are designed and built for use as cutting tools. Use of our knives for any purpose other than cutting is considered abuse. As with any usable tool, Spyderco knives can wear out. They may also fail to perform if not used or cared for properly. If your knife has been put to hard use for a long period of time, it is possible that Spyderco will be unable to improve the condition of your knife. Please see Spyderco.com for complete repair and warranty information.

WHERE TO SEND YOUR KNIFE:

When sending your knife in for Warranty or Repair-include a description of the problem and how it occurred. Include name (and/or company name) return address (no P.O. Boxes) daytime phone number so we may contact you. We recommend shipping UPS or registered mail for tracking purposes should your knife fail to arrive at our offices.

Spyderco, Inc.
Attn.: Warranty and Repair
820 Spyderco Way,
Golden, CO 80403 USA
800-525-7770 or 303-279-8383
customerservice@spyderco.com

BASIC KNIFE MAINTENANCE:

Insure safe operation by regularly inspecting the knife's interior for pocket lint and obstruction.

Clean the well of the lock and inside the handle using a toothpick, hot water and a mild detergent. Rinse with fresh water, dry inside and out and lubricate steel components with oil or silicone. Adding lubricants to the lock and pivot point will ensure smooth action. A sharp knife makes cutting easier and safer and lengthens its usable life. We offer complimentary sharpening: PlainEdge, SpyderEdge or CombinationEdge-you cover the cost of shipping. Knives do wear out and if your edge is damaged beyond repair we will contact you, suggesting it be retired from use.

The bildwing marks are recognized tradiments of Systems, Inc. Advant. Assist, A.T.R. Ball Bearing Lock, B. Circeloral Teaching, Black Haak, Calipson, C. Cilignou J. C. Carbermani, Chrody, C. Wall, C. Cilignou J. C. Carbermani, Chrody, C. Wall, C. Cilignou J. C. Carbermani, Chrody, C. Wall, C. Cilignou J. C. Carbermani, C. Carbermani,